

Sling Capacities

Shore on the right	Shore on the left	Shore on the right	Shore on the left	Shore on the right	Shore on the left	Shore on the right	Shore on the left	Shore on the right	Shore on the left
5-1/8	1,300	940	2,600	2,200	1,620	1,300	3,200	64	
5-7/8	2,000	1,480	4,000	3,400	2,800	2,200	5,100	80	
5-9/8	2,200	1,580	4,500	3,800	3,000	2,400	5,600	88	
5-11/8	3,800	2,800	7,600	6,800	5,400	3,800	12,000	110	
5-1/2	5,000	3,800	10,000	8,800	7,200	5,000	13,000	120	
5-5/8	6,000	4,500	12,000	10,500	8,400	6,000	15,000	130	
5-1/8	7,800	5,800	15,600	13,600	11,000	7,800	20,000	160	
5-3/4	11,200	8,200	22,400	19,400	15,500	11,200	29,000	190	
5-1/2	15,200	11,200	30,400	26,400	21,000	15,200	40,000	240	
5-1/4	19,600	14,400	39,200	34,000	28,000	19,600	51,000	274	
5-1/8	24,000	18,000	48,000	42,000	34,000	24,000	62,000	328	
5-1/8	30,000	22,500	60,000	52,500	42,000	30,000	75,000	393	

Formula to find sling length: Total distance between pick points x Multiplier = Sling Length

Load Factors & Weight Distribution

	Tension in A = 5.000 kN Tension in B = 4.000 kN Tension in C = 5.000 kN	Tension in A = 5.000 kN Tension in B = 4.000 kN Tension in C = 5.000 kN
	Tension in A = 5.000 kN Tension in B = 4.000 kN Tension in C = 5.000 kN	Tension in A = 5.000 kN Tension in B = 4.000 kN Tension in C = 5.000 kN
	Tension in A = 5.000 kN Tension in B = 4.000 kN Tension in C = 5.000 kN	Tension in A = 5.000 kN Tension in B = 4.000 kN Tension in C = 5.000 kN

Sling Capacities

Designation	1		2		3		4		5		6		7		8		9		10		11		12		13		14		15		16		17		18		19		20		21		22		23		24		25		26		27		28		29		30		31		32		33		34		35		36		37		38		39		40		41		42		43		44		45		46		47		48		49		50		51		52		53		54		55		56		57		58		59		60		61		62		63		64		65		66		67		68		69		70		71		72		73		74		75		76		77		78		79		80		81		82		83		84		85		86		87		88		89		90		91		92		93		94		95		96		97		98		99		100	
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Block & Fairlead Loading

Age (yr)	Stock Fraction	Lower (yr)	Stock (Lower)
180	0.000	0.000	0
150	0.002	0.000	3,125
120	0.005	0.000	6,250
90	0.011	0.000	9,375
60	0.023	0.000	12,500
0	0.050	0.000	15,625

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Example

Rigging Hardware Capacities

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Coefficients of Friction

Concrete on concrete	40	Continuous slab-on-grade
Metal on concrete	60	Surface
Wood on concrete	40	Steel on steel
Wood on metal	30	Load on wheels

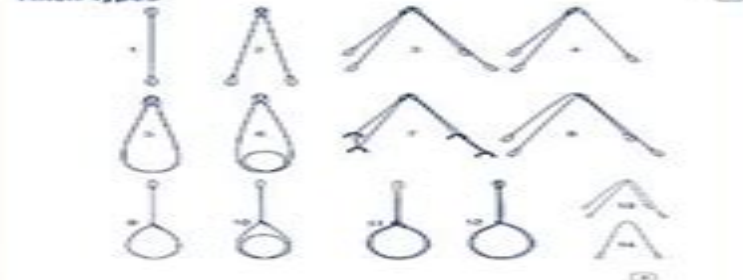
Dyid Flations

100	100	100
90	90	90
80	80	80
70	70	70
60	60	60
50	50	50
40	40	40
30	30	30
20	20	20
10	10	10
0	0	0

Load Weights - Calculating

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Hoch Typen



#	Hitch Type	TOG	Leg Loading	Load Control	#
1	Single Vertical	Above	One	Poor	1
2	2-Leg Stride	Above	Two	Average	2
3	2-Leg Stride	Both	Two	Excellent	3
4	2-Leg Stride	Both	Three	Excellent	4
5	Single Whip Basket	Both	Two	Average	5
6	Double Whip Basket	Both*	Two	Good	6
7	Two-Single Baskets	Both**	Four	Poor	7
8	Inverted Basket & 2-Leg Str	Both**	Four	Excellent	8
9	Single Whip Choker	Both	Single	Average	9
10	Double Whip Choker	Both*	Single	Good	10
11	Double Choker Right up	Both*	Two	Good	11
12	Double Choker Left up	Both*	Two	Good	12
13	Double Inverted Baskets	Above	Four	Poor	13
14	Single Inverted Basket	Above	Two	Poor	14

Mobile Crane Hand Signals

Checklists

Rigger's Checklist		Overhead Crane Op. Hand Signals	
• Wind, temperature & visibility			
• Crane & load fundamentals			
• Load weight, height, width & length			
• Load's CG, pick points above or below			
• Attach, ground, secure & evenly rigged			
• Crane capacity at maximum radius			
• Rigged in line with load			
• Power lines, obstructions, load falling			
• Clear path to destination			
• Brakes: 2, 3 or 4-leg, rated spreader bar			
• Slings: wire rope, web, chain, end, mesh			
• 2:1 and/or 3:1 mechanical advantage			
• Tailhook method, communications			
• 2nd operator, tag, voice, radio			
• Latch & wire line procedures			

Journeyman Rigger Study Guide

Shasha Hu



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