

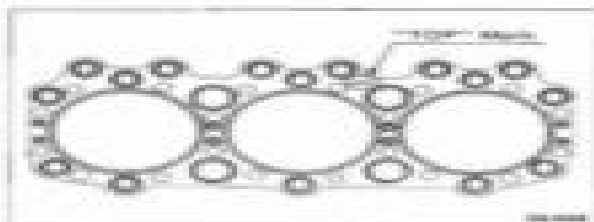
**8. Crankshaft Pulley**

- 1) Use a plastic hammer to gently tap the dust thrower in to the pulley.
- 2) Do not lubricate the oil sealing surface of the pulley.
- 3) Apply MoS<sub>2</sub> to the pulley fixing nut threads.
- 4) Install the pulley on the crankshaft front end and tighten the pulley nut to the specified torque.

Wrench : 55 mm

kg-m(N·m), ft-lb(in·lb)

Crankshaft Pulley Nut Torque	80.0 ± 10.0 (578.5 ± 72.0/785.0 ± 98.0)
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**9. Cylinder Head Gasket****9. Cylinder Head**

- 1) Carefully place the cylinder head gasket on the cylinder body upper surface.  
The gasket "TOP" mark must be facing up.
- 2) Align the cylinder body dowels and the cylinder head dowel holes.

- 3) Carefully place the cylinder head on the cylinder body.

- 4) Apply molybdenum disulfide grease to the cylinder head bolt threads and seating faces.

- 5) Use the Angular Tightening Method to tighten the cylinder head bolts in three steps.

Follow the numerical sequence shown in the illustration.

Refer to "Torque Specifications" for the angular tightening method.

**Cylinder Head Bolt Torque****Angular Tightening Method**

kg-m(N·m), ft-lb(in·lb)

	1st Step	2nd Step	Final Step
Head Bolt Torque	15 ± 1 (108.3 ± 7.2/ 147.0 ± 9.8)	19 ± 1 (137.4 ± 7.2/ 186.4 ± 9.8)	30° <sup>1)2)</sup> or

Apply a coat of MoS<sub>2</sub> grease.

# Isuzu 6rb1 Manual

**Roman Wölfel**



## **Isuzu 6rb1 Manual:**

Jane's Containerisation Directory ,1991      Containerisation International Year Book ,1989      *Workshop Manual for the Isuzu Diesel Engine* Isuzu Motors,1971 For 6 cylinder trucks produced in 1973      **Isuzu Workshop Manual G161Z Model Gasoline Engine** Isuzu Jidōsha Kabushiki Kaisha,Isuzu Motors,1975      **Isuzu Workshop Manual** Isuzu, Motors Ltd,19??  
**Isuzu Automobile** American Isuzu Motors Inc,1988      Engine Electricals - All Models Workshop Manual Isuzu Motors Limited,1980      **Workshop Manual for the Isuzu Diesel Engine** Isuzu Jidōsha Kabushiki Kaisha,Isuzu Motors,1971  
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Isuzu Workshop Manual Supplement, P'up (KB). ,1982      **Isuzu Workshop Manual P'up (KB).** American Isuzu Motors Inc,1981      **Isuzu Workshop Manual** Isuzu Jidōsha Kabushiki Kaisha,1988      **Isuzu Workshop Manual** ,1985 UBS WE 87G      **Isuzu Workshop Manual** Isuzu Jidōsha Kabushiki Kaisha,1981      **Isuzu Workshop Manual G161Z Gasoline Engine (workshop Manual).** Isuzu Motors Limited,1975\*

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