

Crankshaft Journal Diameter mm(in)

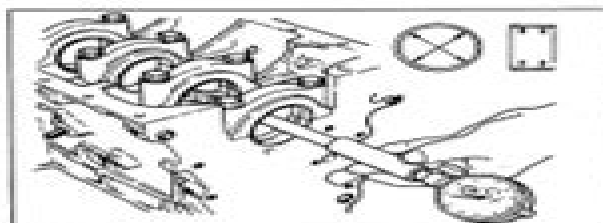
Standard	Limit
69.917 – 69.932 (2.7526 – 2.7531)	69.910 (2.7524)

Crankpin Diameter mm(in)

Standard	Limit
52.915 – 52.930 (2.0833 – 2.0839)	52.906 (2.0829)

Crankshaft Journal and Crankpin Uneven Wear mm(in)

Standard	Limit
0.05 (0.002) or less	0.08 (0.003)

**Crankshaft Journal and Bearing Clearance**

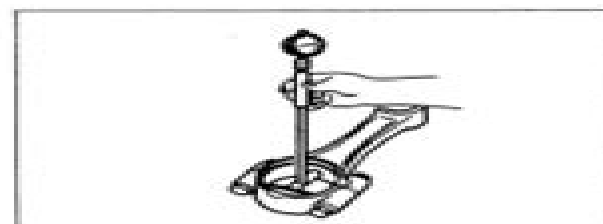
If the clearance between the measured bearing inside diameter and the crankshaft journal diameter exceeds the specified limit, the bearing and/or the crankshaft must be replaced.

**Crankshaft Bearing Cap Bolt Torque**kg·m(lb.ft/N·m)

16.0 – 18.0 (116 – 130/157 – 177)

Crankshaft Journal and Bearing Clearance mm(in)

Standard	Limit
0.031 – 0.063 (0.0012 – 0.0025)	0.11 (0.0043)

**Connecting Rod Bearing Inside Diameter**

1. Install the bearing to the connecting rod big end.
2. Tighten the bearing cap to the specified torque.

Connecting Rod Bearing Cap Bolt Torquekg·m(lb.ft/N·m)2.8 – 3.2 → 45° – 60°
(20 – 23/27 – 31)

3. Use a inside dial indicator to measure the connecting rod bearing inside diameter.

Isuzu 4zb1 Engine Manual

Michal Rosen-Zvi



Isuzu 4zb1 Engine Manual:

Workshop Manual, Engine-4ZA1, 4ZB1 Isuzu Jidōsha Kabushiki Kaisha. Overseas Service Department,1982 *Isuzu Workshop Manual G161Z Gasoline Engine (workshop Manual)*. Isuzu Motors Limited,1975* Isuzu Workshop Manual Gasoline Engine G161Z, G180Z Models Isuzu Motors Limited, Workshop Manual for the Isuzu Diesel Engine Isuzu Jidōsha Kabushiki Kaisha,Isuzu Motors,1971 **Isuzu Workshop Manual** Isuzu Motors Limited,1984 **Isuzu Workshop Manual Diesel Engine 4FB1, 4FC1 Models** Isuzu Motors Limited,1982 *Isuzu Workshop Manual G161Z Model Gasoline Engine* Isuzu Jidōsha Kabushiki Kaisha,Isuzu Motors,1975 **Workshop Manual for the Isuzu Diesel Engine** Isuzu Motors,1971 For 6 cylinder trucks produced in 1973 **Isuzu Workshop Manual** ,1986* **Engine Electricals - All Models Workshop Manual** Isuzu Motors Limited,1980 *Workshop Manual* Isuzu Motors,1974 **Isuzu Workshop Manual** Isuzu Jidōsha Kabushiki Kaisha,1981 *Isuzu Workshop Manual G161Z,G180Z Model Gas. Engine* Isuzu Motors Limited, *Isuzu Workshop Manual* Isuzu Motors Limited,1981 *Isuzu Workshop Manual* Isuzu Jidōsha Kabushiki Kaisha,197? Isuzu Workshop Manual Isuzu Jidōsha Kabushiki Kaisha,1981 **Isuzu Workshop Manual** Isuzu Jidōsha Kabushiki Kaisha. Engineering and Service Department. Export Division,197? *ISUZU Workshop Manual* Isuzu Jidōsha Kabushiki Kaisha,1981 **Isuzu Workshop Manual** ,1982 Part no C223 WE 141 This manual applies to the 1982 year and later models **Workshop Manual for Isuzu C221 Diesel Engine** Isuzu Motors Limited,1972*

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