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Maryland Metrics Technical Data Chart: Method of Indicating Surface Finish to DIN ISO 1302

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The latest DIN standard sheet version applies to all parts made to DIN standards.
Variations on dimensions without tolerance values are according to "DIN ISO 2768-mk".

Graphical symbol of surface finish to DIN 3141	Roughness values, R_a , for permissible waviness height, R_z	
	Assignment according to DIN 3141 Line 1	Meaning according to ISO 1302
(Surface without graphical symbol)		Surfaces which do not need to meet specific requirements
		Surfaces which only have to meet requirements of general evenness and better appearance
		Individual raw surfaces which may be remachined
		Clean raw surface with higher requirements
		Surface with a roughness value which must not exceed the highest permissible medium roughness value

all dimensions in mm

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Iso 1302 Surface Finish

Robert R. Redfield



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