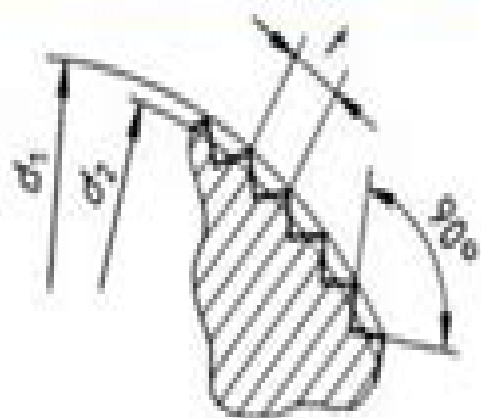


Knurls

cf. DIN 82 (1973-01)

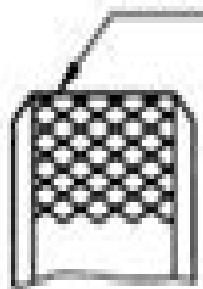


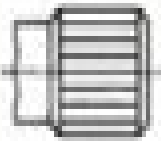
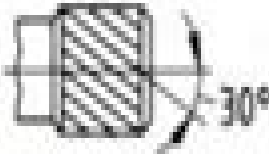

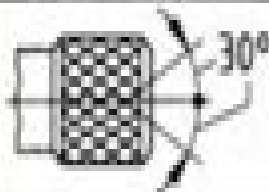
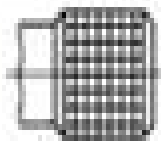

d_1 nominal diameter
 d_2 initial diameter
 t spacing

Standard spacing values
 t : 0.5; 0.6; 0.8; 1.0; 1.2; 1.6 mm

Drawing entry (example):

DIN 82-RGE 0.8



Letter symbol	Representation	Name	Point shape	Initial diameter d_2
RAA		Knurls with axially parallel grooves	-	$d_2 = d_1 - 0.5 \cdot t$
RBR		Right-hand knurl	-	$d_2 = d_1 - 0.5 \cdot t$
RBL		Left-hand knurl	-	$d_2 = d_1 - 0.5 \cdot t$
RGE		Left-hand/right-hand knurls	raised	$d_2 = d_1 - 0.67 \cdot t$
RGV			recessed	$d_2 = d_1 - 0.33 \cdot t$
RKE		Axial and circumferential knurl	raised	$d_2 = d_1 - 0.67 \cdot t$
RKV			recessed	$d_2 = d_1 - 0.33 \cdot t$
	DIN 82-RGE 0.8: Left-hand/right-hand knurls, raised points, $t = 0.8$ mm			

Iso Drawing Standard For Knurling

Lingjun Ying



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In a fast-paced world fueled by information and interconnectivity, the spellbinding force of linguistics has acquired newfound prominence. Its capacity to evoke emotions, stimulate contemplation, and stimulate metamorphosis is truly astonishing. Within the pages of "**Iso Drawing Standard For Knurling**," an enthralling opus penned by a highly acclaimed wordsmith, readers attempt an immersive expedition to unravel the intricate significance of language and its indelible imprint on our lives. Throughout this assessment, we shall delve to the book is central motifs, appraise its distinctive narrative style, and gauge its overarching influence on the minds of its readers.

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