

HYDRAULIC TORQUE CONVERTER

TORQUE CONVERTER

5. DISASSEMBLY — Continued

pump in a cocked position could result in damage to the aluminum pump flange.

17. Remove the "O" ring from the groove in the converter housing and the other "O" ring from the pump body (Fig. 26).

18. Remove the snap ring from the equipment pump accessory gear hub and tap the gear with front bearing from the housing (Figs. 27 and 28). If front bearing replacement is necessary, it can be removed with a bearing cup puller (Fig. 29). The rear bearing can be driven or pressed out the rear of the housing. A snap ring prevents the bearing from being removed out the front of the housing (Fig. 28).

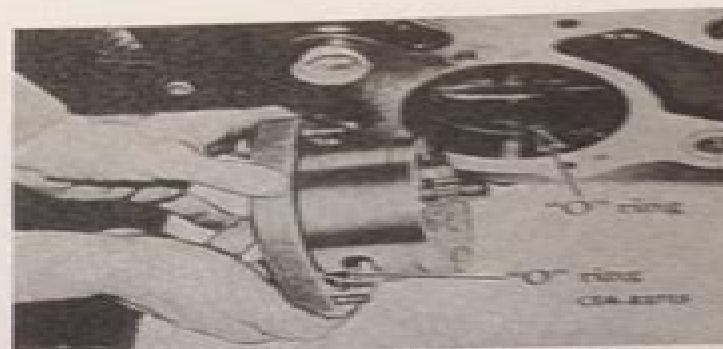


FIG. 26 — Input Pump Removed



FIG. 24 — Removing the Input Pump Drive Gear Nut



FIG. 27 — Removing the Equipment Pump Accessory Gear Snap Ring



FIG. 25 — Removing the Input Pump



FIG. 28 — Removing the Equipment Pump Accessory Gear

Ih International 175 Series Loader Service Repair Manual

Katrin Zwirgmaier



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