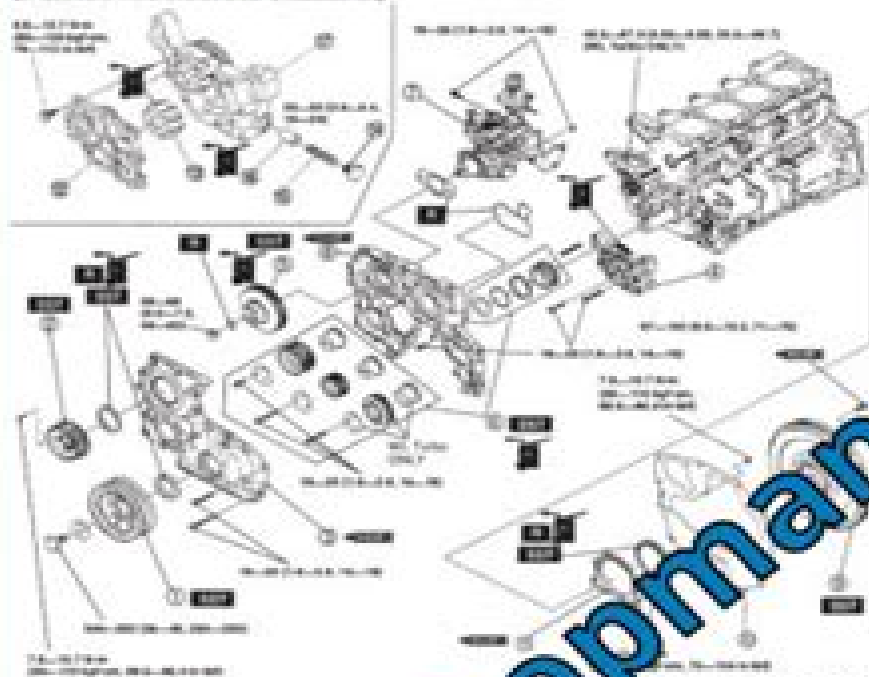


Mazda B-Series 1998-2006 Workshop Manual

CYLINDER BLOCK DISASSEMBLY/ASSEMBLY (2)

1. Disassemble in the order shown in the figure.
2. Assemble in the reverse order of disassembly.



1	Crankshaft pulley	Disassembly Note
2	PIP pulley	Disassembly Note
3	Timing gear cover	Disassembly Note
4	Oil pump	Disassembly Note
5	PIP gear	Disassembly Note
6	Timing gear	Disassembly Note
7	PIP gear	Disassembly Note
8	Oil pump	Disassembly Note

9	Oil pump	Disassembly Note
10	Oil pump	Disassembly Note
11	Oil pump	Disassembly Note
12	Oil pump	Disassembly Note
13	Oil pump	Disassembly Note
14	Oil pump	Disassembly Note
15	Oil pump	Disassembly Note
16	Oil pump	Disassembly Note
17	Oil pump	Disassembly Note

Crankshaft Pulley Disassembly Note

- Remove the crankshaft pulley by using the SST.



PIP Pulley Disassembly Note

- Remove the PIP pulley by using the SST.



Timing Gear Cover Disassembly Note

1. Remove the timing gear cover by using a separator tool.



2. Remove the oil seal by using a screwdriver provided with a rag.



PIP Gear Disassembly Note

1. Set the No. 1 cylinder to compression TDC.
2. Rotate the flywheel ring gear from TDC to approximately 90° BTDC (about 10 teeth on the gear).

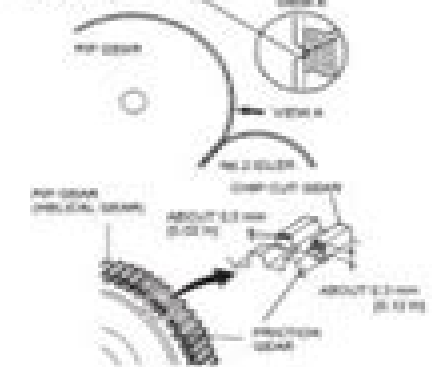
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3. Verify that the anti-gear (V groove) of the timing gear cover and the ship-out gear of the PIP gear are aligned.

Note

- If the ship-out gear is hard to find, move the PIP gear on notch back and forth, then check the ship-out gear.

SHIP-OUT GEAR (V GROOVE)



4. Hold the crankshaft by using the SST and loosen the gear nut.



5. Remove the PIP gear by using the SST.

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John Harold Haynes,Trevor Hosie



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Haynes Mazda B-Series Pick-Ups Owners Workshop Manual, No. 267 Mike Stubblefield, John Harold Haynes, 1990
Mazda B2600 4x4 Workshop Manual , 1986 **1988 Mazda B2600, B2200 Workshop Manual** Tōyō Kōgyō Kabushiki Kaisha, 1987 Mazda 626 and MX-6 Automotive Repair Manual Larry Warren, John Harold Haynes, 2000 *Mazda 626 Owners Workshop Manual* Larry Warren, John Harold Haynes, 1988 **Mazda Hatchback Owners Workshop Manual** J. H. Haynes, 1978 **Mazda GLC, 1977 Thru 1982** John Harold Haynes, Trevor Hosie, 1982 **Mazda B2000-B2600 Truck** , 1982 **Bodywork & Paintwork Manual** Martynn Randall, 2005 The definitive DIY manual on car bodywork repair Topics range from simple dent and scratch repair to fitting complete body panels with some useful advice on assessing the severity of accident damage Whether you re just starting out with some filler and a can of touch up paint or want to become an expert with a spray gun this book is for you **Mazda Owners Workshop Manual** A. K. Legg, 1982-01-01

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