#### VOLVO PENTA AQUAMATIC DUOPROP

# AD31/DP

4-cylinder, 4-stroke, direct-injected turbocharged marine diesel engine with aftercooler and Duoprop drive, 96-110 kW (130-150 hp)\*

"Crankshaft power according to 0.0 8445.

#### Reliable marine engine

AD31L/P is a reliable and economic marine engine with considerable power resources... developed for planing craft. With its compact dimensions, it is excellent for twin installation.

#### Direct injection

Direct injection (DI) results in a low thermal load and low fuel consumption compared with swirl chamber engines (IDI) with the same cylinder capacity.

#### Turbocharging

The engine is turbocharged with an exhaust-driven burbocompressor. More air can be forced into the cylinder in this way with the result that more fuel can be injected and the engine runs more efficiently. Since combustion takes place in a turbo engine with excess air, the exhaust gases are cleaner than in a naturally-aspirated engine.

The turbo also acts as an additional silencer both on the induction side and on the exhaust side.

#### Aftercooler

The air heats up and expands when it is compressed. In other words, it takes up more space. The aftercooler cools the compressed and heated air and raises its oxygen content so that the engine can use the fuel more efficiently.

#### Low exhaust emission levels

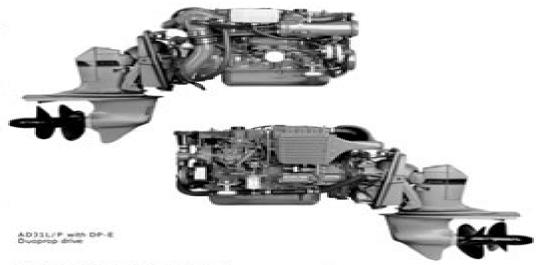
The direct injection, turbocharging and aftercooler contribute to minimizing noxious exhaust emissions and enhancing overall. enjoyment of boating.

#### DP drive

The DP drive with its twin counter-rotating propellers produces a harmonious drive unit with unbeatable characteristics in the boat in terms of speed, acceleration and fuel economy.

It also produces less noise and vibrations, better steering and maneuvering characteristics, better grip in the water and a shorter time to planing compared with single propeller systems.

The drive features standard power steering for maximum driving comfort.



#### Comprehensive service network

Volvo Penta has a well-established network of authorized service dealers in more than 100 countries throughout the world. These service centers offer Genuine Volvo Penta Parts as well as skilled personnel to ensure that you enjoy the best possible service.

#### Technical description:

#### Engine and block

- Cylinder block and cylinder head made of cast. Inlet and exhaust system. iron for good corresion resistance and long service life
- O il-cooled pistons with two compression rings. and one oil scraper ring
- Replaceable wet cylinder liners
- Replaceable valve seats
- Five-bearing crankshaft

#### Engine mounting

 Flexible mounting which provides sound and vibration insulation. The engine has two adjustable rubber mounts in front of the engine and rubber suspension between flywheel housing and transom shield

#### Lubrication system

- Pressure lubrication system with easily replaced full-flow oil filter on the side of the engine

  - Tubular oil cooler that can be cleaned

#### Fixed system.

- Rotor-type injection pump with a mechani-
- cal governor for accurate speed control Simplifie timiter
- Fine filter with water separator
- Feed pump with hand primer
- Electrically operated stopping device

- Inlet system designed to produce optimal air rotation which provides perfect combustion. This results in high power and low fuel consumption
- Inlet silencer with replaceable filter
- Closed crankcase vent system.
- Seawater-cooled exhaust elbow of cast iron. with a stainless steel insert
- Complete compection for exhaust autiet. through the drive
- Exhaust-driven freshwater-cooled turbiocharger.



## **Manuala Volvo Penta Ad31b**

**Lingsheng Yao** 

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