

Engine Tuning Guide

High-speed Needle

The "high-speed" needle is sticking up from the carburetor. This controls the fuel air mixture of the carburetor. The needle is pre-set for break-in from the factory at 2-1/2 turns out from fully closed. Once the engine is broken-in, the high speed needle would typically run from 2 to 2-1/2 turns out from closed, depending on the weather, humidity and altitude above sea level.

To richen the mixture turn the needle counterclockwise. To learn it, turn the needle clockwise.



The Low-Speed Needle (For 18# engine)

The low-speed needle is the screw in the carb body opposite the throttle arm. It controls the fuel to air mixture at low throttle settings. There is a simple way of adjusting the low-speed needle correctly called the 'pinch test'. With the engine at idle, pinch the fuel line and listen to how the engine speeds up or slow down. If the engine increases its speed for about 2 or 3 seconds and then loses speed, the needle is set correctly. If the engine loses RPM quickly, it is set too lean and the low-speed needle needs to be opened (counterclockwise) to richen the mixture. Pinch again to check the mixture. If the engine takes longer than 4 seconds to slow down, lean (clockwise) the low-speed needle and then pinch again to check the mixture.



Idle Stop Screw

The 'idle stop' screw is located on the backside of the carburetor. This increases or decreases the idle speed without changing the fuel mixture. The barrel should be approximately 1mm from fully closed.

Important

To insure long life and good performance from your engine, you **MUST** break-in the engine. The break-in period is critical for long life of the internal parts of the engine. This should be done over the first 5 tanks of fuel.

Running The Engine

Starting the Engine

IMPORTANT! Your radio system must **ALWAYS** be turned on and the transmitter antenna fully extended when running the engine.

1. Fill the fuel tank.
2. Prepare to start the engine while it is cool, place your finger over the tuned pipe's exhaust hole and pull the recoil gently several times. Do not over-prime! Stop when you see fuel in the fuel line at the carb.
3. Install a "C" alkaline into the glow starter and attach the starter to the glow plug.
4. With the throttle at idle, start the engine by pulling the recoil using short, quick pulls. Do NOT pull the recoil starter's string to the end. You only need 10 to 12 inches of pull to start the engine with the throttle at idle.

Sometimes it is helpful to start the engine at around half throttle. When the engine starts, immediately return the throttle to idle. If this is not done the engine can overheat and cause engine damage.

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