



250-525 SX, MXC, EXC RACING



REPAIR MANUAL
ENGINE

COMPACT
disc
DATA STORAGE



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2-55



Changing the oil filters

Remove the bolt ❶ and swing the breather fuel container ❷ forward. Place a receptacle underneath the engine to collect the drained oil. Remove the 4 bolts ❸ and disassemble the two oil filter covers.



Using wedge pliers, you may now pull the oil filter inserts ❹ out of the housing. Clean the oil filter cover, the sealing surfaces of the O-rings and the engine casing. Check the O-rings of the oil filter covers for damage and, if necessary, replace them.



Put the motorcycle on its side and fill the oil filter housings about halfway with engine oil. Insert the long oil filter at the front and the short oil filter at the back of the housing. Insert the O-rings ❹ of the oil filter covers and mount the cover. Mount the bolts and tighten them to 4 Nm/3 ft-lb.

Reinstall the breather fuel container and tighten the bolt to 2 Nm/1.5 ft-lb.



Return the motorcycle to an upright position.

Remove the oil dipstick ❶ at the clutch cover and fill to 1.2 liter of fully synthetic engine oil (Motul Power Sports 4T).

Start the engine and check all external connections and oil filter covers for leaks.

Finally, check the engine oil level and, if necessary, correct it.

Ktm 250 400 525 Engine Repair Service Manual 2000 2004

Phil Mather



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KTM EXC Enduro & SX Motocross, '00-'07 Haynes Publishing, 2018-05-01 Each Haynes manual provides specific and detailed instructions for performing everything from basic maintenance and troubleshooting to a complete overhaul of the machine in this case the KTM EXC Enduro troubleshooting lubrication and routine maintenance engine top end engine lower end primary drive clutch and external shift mechanism transmission and internal shift mechanism engine management system electrical system wheels tires and drivebelt front suspension and steering rear suspension brakes body and color wiring diagrams An index makes the manual easy to navigate KTM Enduro & Motocross Phil Mather, 2007 This manual is a complete guide to servicing and routine maintenance Step by step instructions clearly linked to hundreds of photos and illustrations guide you through each job Clymer Honda 400-450cc Twins 1978-1987 Penton Staff, 1989-03-01 Honda 400 450Cc Twins are very popular motorcycles built with precision engineering to ensure a long life on the road With the help of the Clymer Honda 400 450cc Twins 1978 1987 Repair Manual in your toolbox you will be able to maintain service and repair your Honda to extend its life for years to come Clymer manuals are very well known for their thorough and comprehensive nature This manual is loaded with step by step procedures along with detailed photography exploded views charts and diagrams to enhance the steps associated with a service or repair task This Clymer manual is organized by subsystem with procedures grouped together for specific topics such as front suspension brake system engine and transmission It includes color wiring diagrams The language used in this Clymer repair manual is targeted toward the novice mechanic but is also very valuable for the experienced mechanic The service manual by Clymer is an authoritative piece of DIY literature and should provide you the confidence you need to get the job done and save money too

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