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REPAIR MANUAL ENGINE

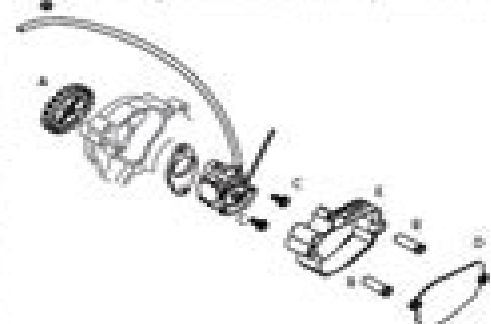


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Oil pump housing, intake flange and oil pump (separate lubrication)

- When dismantling the clutch cover additionally remove the bolt



- Pull the oil pump wheel off of the oil pump.
- Remove the cover from the oil pump housing.
- Remove the 4 bolts of the intake flange and then, move the intake flange sideways in clockwise.
- Pull the 2 thrust bearings out of the housing.

NOTE: The bolt at the intake flange can be unscrewed completely only as soon as the oil pump housing has been dismantled.

- Pull the oil pump housing off the engine case and using a screwdriver (see picture).
- Remove the 2 bolts, and withdraw oil pump together with gasket from the engine case.
- Remove the bolt at the intake flange, and dismantle intake flange together with main valve housing.

Removing clutch and primary drive

- Loosen the 3 bolts in diagonal order so as to prevent jamming of the shaft drive when the springs relax.
- Remove bolts, spring, washers and springs.
- Take the pressure cap and the disc gaskets out of the main clutch hub.
- Pull the thrust bearings out of the main shaft.

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VM Jensen



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