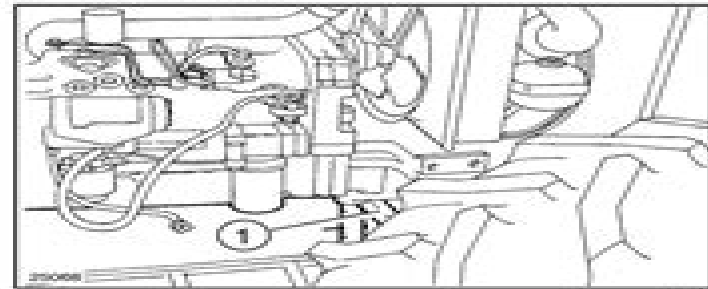
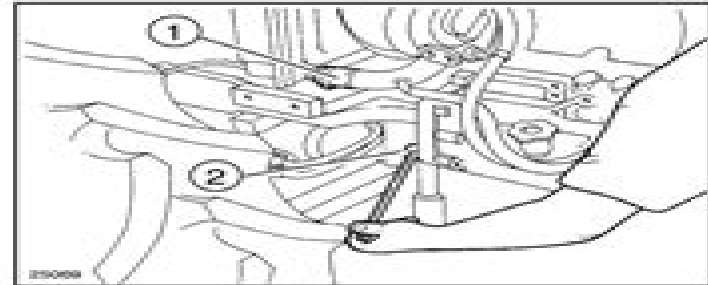


46. Using the hoist, raise the engine slightly and position the moveable stand (1) under the front axle.



5-3

47. Undo the hose clamp and disconnect the bottom radiator hose (1).
48. Unscrew the four bolts (2) securing the engine to the front axle support, and lower the engine onto a wooden platform.



5-4

Installation

To re-install the engine, proceed as follows:

- Attach the three hooks of an adjustable lifting chain to three eye bolts on the engine. Raise the engine from the platform and position it in front of the front axle support. Join the two units using the four securing bolts.
- Move the mobile stand from under the front axle differential housing to under the engine sump, inserting a suitably shaped block of wood between the stand and the sump pan.
- Attach the top radiator hose to the thermostat housing and secure with an adjustable hose clamp.
- Connect the bottom radiator hose to the coolant pump and secure at both ends with adjustable hose clamps.
- Refit the lift pump.
- Detach the lifting chain from the engine.
- Connect the rigid pipe from the air cleaner to the inlet manifold and secure with the relative clamp.

- Reconnect all electrical leads: thermostart glow plug, coolant temperature sensor, 'air filter blocked' sensor, horn, front axle support earth, engine stop on injection pump, leads to the alternator and relay, oil pressure sensor, starter motor, fuel dryer filter. Secure all leads with plastic ties.
- Refit the clutch. Fix clutch to the engine fly-wheel using the six retaining bolts.
- Reconnect the oil delivery pipe to the DT control valve. Tighten the pipe union on the anti-cavitation accumulator; fix the bracket on the left-hand side near the engine oil filter.
- Clean the distance collar and the mating surfaces of the overdrive clutch housing; scrape away all traces of old sealing compound.
- Apply LOCTITE sealing compound to the mating surfaces of engine and distance collar. Fit the distance ring on the engine studs.

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