



TCI® 321500 TH-350 TransBrake® Valve Body

This TCI® TransBrake® Valve Body Kit has been designed to work with a Turbo 350 Non-lock up transmission. This is a reverse shift pattern valve body with no engine braking.

Shifting Pattern: Park - Reverse - Neutral - First - Second - Third

Turbo 350 TransBrake® Valve Body Kit contains:

Qty.	Description
(1)	TCI® 321500 350 TransBrake® Valve Body
(1)	Separator Plate
(2)	Gaskets: Valve Body and Case
(17)	High Gear Springs
(1)	Solenoid
(1)	Solenoid Brake Valve and Spring
(2)	1/8" Allenhead Plugs
(1)	O-Ring
(1)	Detent Cable Plug

The installation of this valve body will require modifications of the transmission. This will not work on a lock-up transmission. Before you start installation read these instructions completely. This will help you allow the proper amount of time and allow you to get tools necessary for this job. When installing this kit refer to a Motor or Chiltons Transmission Rebuilding Manual for aid in assembly. Always allow the transmission to cool before work begins. This will prevent burns that can be caused from hot fluid or transmission parts. To aid in this project, you may want to get several boxes to use to keep parts separated during disassembly and assembly.

Installation Instructions:

STEP 1 You will need to remove transmission from vehicle.

STEP 2 Remove torque converter assembly.

STEP 3 Place transmission in a holding fixture or put assembly on a good work bench area. Make sure that the area you are using is clean.

STEP 4 The transmission valve body must be removed and replaced with TCI® 321500. If the transmission fluid has not been drained from the transmission, you will need a pan to catch fluid. Remove transmission oil pan bolts. When removing bolts, remove so the pan will be held into place until fluid is drained. Remove gasket. If gasket material sticks to transmission pan or case, remove material completely. If your transmission oil pan does not have a drain plug, you may want to install a TCI® 805800 universal drain plug kit into your pan. This will allow easy service in the future for changing the transmission fluid.

STEP 5 Remove filter assembly and filter gasket. Remove detent roller and spring assembly from valve body. Remove actuator lever assembly. Remove detent control link. Remove valve body attaching bolts and valve body. Remove valve body spacer support, plate, spacer plate and gaskets. Remove four (4) check balls.

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