

11.3 Locate and prepare tread measurement positions carefully in accordance with Test Method [F421](#). Mark and record these positions clearly. Renew the markings throughout the test to ensure that measurements are always made at the same locations.

11.4 If storage is required, place the mounted tires in locations that do not subject the tires to undesirable effects, for example, direct sunlight, extreme temperature, and ozone.

12. Preparation of Apparatus and Instruments

12.1 Preparation of Test Vehicle:

12.1.1 *Loading*—Adjust the vehicle load so that each test tire has the specified load $\pm 1\%$, with all wheel positions being measured simultaneously. Adjust vehicle load with mounted spare tire(s), necessary emergency and safety equipment, test instrumentation all stored in place, a 68 kg [150 lb] simulated driver, and a full fuel load.

12.1.2 *Alignment*—Align the wheels in accordance with the vehicle manufacturer's specifications after test loads have been installed. Deviation from vehicle manufacturer's specification based on experience may be used to ensure even tread wear across the tire.

12.1.3 Install the speed and distance recording equipment and verify that the instrumentation accuracy is in accordance with Test Method [F457](#).

13. Calibration of Measurement Equipment

13.1 Calibrate all measurement and test equipment in accordance with an established calibration procedure.

13.2 Establish procedures for using the measurement and test equipment under specific conditions to ensure their accuracy and stability.

13.3 Calibration instruments and standards shall be traceable to the National Institute of Standards and Technology.

13.4 Label all measuring and test equipment with the date of calibration and the name of the person who calibrated the equipment.

13.5 Maintain records of calibration for all measuring and test equipment to ensure maintenance of established calibration schedules.

14. Procedure

14.1 Install the test tires at the specified test positions of the specified test vehicle.

14.2 Adjust the cold tire inflation pressure to the specified value just prior to the start of the test.

14.3 If break-in is desired, it shall consist of one or more complete measurement intervals.

14.4 Inspect all tread grooves (or voids) and all rib or element surfaces. Note and describe any irregular wear. Record other external tire conditions such as checking, cracking, bead chafing, and external damage.

14.5 Measure each tire prior to the first test cycle and at the end of each subsequent, predetermined measurement interval. Record results as per test instructions.

14.6 Install the tire on the test vehicle in the position specified by the tire rotation schedule.

14.7 Check and record the inflation pressure and, if necessary, adjust to specified pressure when the tire is in temperature equilibrium with the environment.

14.8 Drive the test vehicle over the test course at the specified speed.

14.9 Measure the groove (or void) depths in accordance with Test Method [F421](#).

14.10 Record the measured values and inspection notes as per test instructions.

14.11 Repeat [14.6](#) through [14.10](#) until the required distance or groove (or void) depth has been achieved.

14.12 Certain measurements, although not directly applicable to a tread loss determination, are often of value in the analysis of data or in the monitoring and control of the test. Among these measurements are: tire weight, outside diameter, cross section width, overall width, outside diameter, cross-section width, tread radius (or profile), and tread hardness. These measurements are optional. (See Test Method [F1502](#)).

15. Report

15.1 There are two basic reports: driver's trip sheet and tire measurement and inspection.

15.1.1 *Driver's Trip Sheet Information:*

15.1.1.1 Date,

15.1.1.2 Test number,

15.1.1.3 Odometer reading at the beginning of a shift,

15.1.1.4 Odometer reading at the end of a shift,

15.1.1.5 Actual distance traveled,

15.1.1.6 Distance traveled on wet roads,

15.1.1.7 Odometer reading at premature tire removal,

15.1.1.8 Tire codes,

15.1.1.9 Cold tire inflation before the start of a shift,

15.1.1.10 Hot tire inflation at half point,

15.1.1.11 Hot tire inflation at the end of a shift, and

15.1.1.12 Driver's comments on tire performance.

15.1.2 *Tire Measurement and Inspection Data Sheet:*

15.1.2.1 Measurement date,

15.1.2.2 Tire test report number,

15.1.2.3 Test tire application date,

15.1.2.4 Originator,

15.1.2.5 Test program number,

15.1.2.6 Test procedure number,

15.1.2.7 Vehicle description,

15.1.2.8 Test load front and rear axle,

15.1.2.9 Test cold inflation,

15.1.2.10 Tire rotation pattern,

15.1.2.11 Rim size,

15.1.2.12 Tire manufacturer,

15.1.2.13 Tire size,

15.1.2.14 Tire description,

15.1.2.15 Tire number,

15.1.2.16 Measured at test kilometres,

15.1.2.17 Tire serial number,

15.1.2.18 Test wheel position,

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Table of Contents F762 2014 Mark Scheme

1. Understanding the eBook F762 2014 Mark Scheme
 - The Rise of Digital Reading F762 2014 Mark Scheme
 - Advantages of eBooks Over Traditional Books
2. Identifying F762 2014 Mark Scheme
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an F762 2014 Mark Scheme
 - User-Friendly Interface
4. Exploring eBook Recommendations from F762 2014 Mark Scheme
 - Personalized Recommendations
 - F762 2014 Mark Scheme User Reviews and Ratings
 - F762 2014 Mark Scheme and Bestseller Lists
5. Accessing F762 2014 Mark Scheme Free and Paid eBooks

- F762 2014 Mark Scheme Public Domain eBooks
- F762 2014 Mark Scheme eBook Subscription Services
- F762 2014 Mark Scheme Budget-Friendly Options
- 6. Navigating F762 2014 Mark Scheme eBook Formats
 - ePub, PDF, MOBI, and More
 - F762 2014 Mark Scheme Compatibility with Devices
 - F762 2014 Mark Scheme Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of F762 2014 Mark Scheme
 - Highlighting and Note-Taking F762 2014 Mark Scheme
 - Interactive Elements F762 2014 Mark Scheme
- 8. Staying Engaged with F762 2014 Mark Scheme
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers F762 2014 Mark Scheme
- 9. Balancing eBooks and Physical Books F762 2014 Mark Scheme
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection F762 2014 Mark Scheme
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine F762 2014 Mark Scheme
 - Setting Reading Goals F762 2014 Mark Scheme
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of F762 2014 Mark Scheme
 - Fact-Checking eBook Content of F762 2014 Mark Scheme
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development

- Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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