



EMERCHROME® Floor Hardener

A heavy-duty, ready-to-use, nonrusting, dry-shake, colored or uncolored hardener for freshly placed concrete flatwork.

TECH-DATA BULLETIN TD-1120.12

Rev. 11.21.2014

1. Product Description

EMERCHROME® Floor Hardener is a heavy-duty hardener that produces dense, hard surfaces on horizontal concrete in pedestrian and vehicular traffic areas. It is formulated for use on all types of flatwork subject to greater-than-normal use, from architectural hardscapes to commercial floors. Concrete hardened with EMERCHROME Floor Hardener requires minimal maintenance to remain attractive even in demanding environments. Time-tested and proven, it is available uncolored or in a wide range of permanent, uniform, high-spacity colors.

On exterior concrete, EMERCHROME Floor Hardener is abrasion and wear resistant, producing attractive, hard working concrete surfaces in areas subject to heavy vehicular traffic loads such as streets, parking structures, loading docks, shipping areas, and transportation facilities. Long-lasting and durable, EMERCHROME Floor Hardener provides superior resistance, over that of plain concrete, to the damage caused by freeze/thaw cycles and deicing salts, making it ideal for exterior use in colder climates.

In areas of high pedestrian traffic, such as amusement parks and shopping centers, EMERCHROME Floor Hardener can be used in vibrant or subtle colors to create designs and complement themes for walkways and plazas that are welcoming and easy to keep clean. Its abrasive qualities improve, and greater slip resistance is obtained, as the concrete wears and the angular aggregate is exposed.

EMERCHROME Floor Hardener produces impact-resistant interior floors and reduces damage from daily wear while providing improved traction in warehouses and many types of institutional, industrial, and commercial installations. Unlike metallic hardeners, EMERCHROME Floor Hardener will not oxidize, rust, or polish (become slippery) with use. Resisting dusting and spalling, its high-density surface is more resistant than plain concrete to penetration by water or other liquids. More cost-effective and maintenance-free than many floor coverings and coatings, its permanent colors produce an attractive appearance, allow color-coding for safety or convenience, and promote a more inviting work environment.

To provide color continuity throughout a project while allowing individual performance requirements to be met, EMERCHROME Floor Hardener is color matched to, and may be used in combination with, LITHOCHROME® Color Hardener, a dry-shake color hardener for areas where normal wear is expected and a heavy-duty hardener is not required. Information about coloring concrete flatwork in areas that are less heavily trafficked is available in the Scotfield Tech-Data Bulletin TD-1120 LITHOCHROME Color Hardener.

Concrete surfaces hardened with colored EMERCHROME Floor Hardener can be imprinted and antiqued, allowing the use of patterned architectural concrete in heavily trafficked areas. When used with LITHOTEX® Pavercrafters® imprinting tools, the rich finishing paste of EMERCHROME Floor Hardener allows the production of sharp, finely detailed patterns with superior wear resistance. When used in combination with LITHOCHROME® Antiquing Release, long-lasting surfaces with a variegated, timeworn appearance can be created. Information about imprinting and antiquing concrete is available in Scotfield's Tech-Data Bulletins TD-2750/50 LITHOTEX Pavercrafters and TD-1410 LITHOCHROME Antiquing Release.

2. Coverage

Coverage requirements vary according to intended use and color. EMERCHROME Floor Hardener should never be applied at a coverage rate of less than 60 pounds (1 bag) per 100 square feet (3.0 kg/m²), and for commercial applications or when a lightly sandblasted finish is required, a minimum of 90 pounds (1.5 bags) per 100 square feet (4.5 kg/m²) is recommended. For heavy-duty applications, up to 120 pounds (2 bags) per 100 square feet (6.0 kg/m²) may be used.

Regardless of use, light colors and whites require minimum coverage rates of 90–120 pounds (1.5–2.0 bags) per 100 square feet (4.5–6.0 kg/m²). Scotfield should be consulted for the minimum coverage rates of specific custom colors.

Because of the difference in their relative densities, the above coverage rates result in approximately 75% greater thicknesses when using EMERCHROME Floor Hardener than if a metallic hardener were used at the same coverage rate.

EMERCHROME Floor Hardener may be plastered onto freshly placed vertical surfaces at the rate of approximately 50 pounds per 100 square feet (4.0 kg/m²).

3. Limitations

Application must be at the coverage rates given in section 2. Coverage. If insufficient material is applied, the slip and abrasion resistance of the cured surface will be reduced, and the concrete substrate may be revealed during texturing. For maximum slip resistance, the aggregates in EMERCHROME Floor Hardener should be exposed by a light sandblast or acid wash.

EMERCHROME Floor Hardener should not be installed without specific prior testing in areas subject to harsh chemicals, extreme abrasion, or unusually high impact.

Though EMERCHROME Floor Hardener may be mixed with water and plastered on the vertical faces of freshly placed concrete incidental to color-hardened flatwork, it is not intended for extensive use on vertical concrete surfaces.

All fine and coarse aggregates in the concrete substrate must be nonreactive. Fluosilicate-type chemical hardeners should not be used, since they leave a nonuniform, whitish residue.

4. Composition and Attributes

EMERCHROME Floor Hardener is a streak-free, powdered, cementitious material containing special aggregates and produced by a proprietary manufacturing and intergrinding process. Formulated as a high-spacity hardening material for the top surface of freshly placed concrete substrates, it is limeproof and has maximum resistance to the effects of sunlight (UV). For optimum performance, EMERCHROME Floor Hardener contains aggregates selected for hardness, angularity, and purity that are carefully graded through a wide particle-size range to produce dense, wear-resistant concrete surfaces.

Em 1120architectural Concrete Engineering

Yijin Wang



Em 1120architectural Concrete Engineering:

Em 1120architectural Concrete Engineering: Bestsellers in 2023 The year 2023 has witnessed a remarkable surge in literary brilliance, with numerous compelling novels captivating the hearts of readers worldwide. Lets delve into the realm of popular books, exploring the captivating narratives that have enthralled audiences this year. Em 1120architectural Concrete Engineering : Colleen Hoover's "It Ends with Us" This touching tale of love, loss, and resilience has captivated readers with its raw and emotional exploration of domestic abuse. Hoover expertly weaves a story of hope and healing, reminding us that even in the darkest of times, the human spirit can prevail. Em 1120architectural Concrete Engineering : Taylor Jenkins Reids "The Seven Husbands of Evelyn Hugo" This captivating historical fiction novel unravels the life of Evelyn Hugo, a Hollywood icon who defies expectations and societal norms to pursue her dreams. Reids compelling storytelling and compelling characters transport readers to a bygone era, immersing them in a world of glamour, ambition, and self-discovery. Discover the Magic : Delia Owens "Where the Crawdads Sing" This evocative coming-of-age story follows Kya Clark, a young woman who grows up alone in the marshes of North Carolina. Owens crafts a tale of resilience, survival, and the transformative power of nature, captivating readers with its evocative prose and mesmerizing setting. These bestselling novels represent just a fraction of the literary treasures that have emerged in 2023. Whether you seek tales of romance, adventure, or personal growth, the world of literature offers an abundance of captivating stories waiting to be discovered. The novel begins with Richard Papan, a bright but troubled young man, arriving at Hampden College. Richard is immediately drawn to the group of students who call themselves the Classics Club. The club is led by Henry Winter, a brilliant and charismatic young man. Henry is obsessed with Greek mythology and philosophy, and he quickly draws Richard into his world. The other members of the Classics Club are equally as fascinating. Bunny Corcoran is a wealthy and spoiled young man who is always looking for a good time. Charles Tavis is a quiet and reserved young man who is deeply in love with Henry. Camilla Macaulay is a beautiful and intelligent young woman who is drawn to the power and danger of the Classics Club. The students are all deeply in love with Morrow, and they are willing to do anything to please him. Morrow is a complex and mysterious figure, and he seems to be manipulating the students for his own purposes. As the students become more involved with Morrow, they begin to commit increasingly dangerous acts. The Secret History is a masterful and suspenseful novel that will keep you speculating until the very end. The novel is a warning tale about the dangers of obsession and the power of evil.

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