

4. Service Data

1. Pump Assembly

Oil pump	Gear pump
Relief valve (UP) opening pressure	8.83 – 11.76 MPa (90 – 120 kg/cm ² , 1280 – 1700 psi)
Relief valve (DN) opening pressure	3.92 – 7.25 MPa (40 – 75 kg/cm ² , 570 – 1070 psi)
Oil volume	682 ml (23.0 fl. oz.)
Specified oil	Nisseki Mitsubishi Power Torque Fluid

2. Motor

Rated time	60 sec
Rated voltage	12V (D.C.)
Output	0.4kw
Direction of rotation	Forward / reverse
Circuit breaker	Current sensitive type
	Operation 20 sec or more (80A)
Commutator standard Outer diameter	22.1 mm (0.87 in)
Maximum value	21.0 mm (0.83 in)
Brush standard dimensions ( figure to the right)	10.0 mm (0.39 in)
Maximum value	5.0 mm (0.2 in)

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3. Trim Cylinder

Piston diameter	38.0 mm (1.50 in)
Piston rod diameter	17.84 mm (0.70 in)
Stroke	96.9 mm (3.81 in)

4. Tilt Cylinder

Piston diameter	45.0 mm (1.77 in)
Piston rod diameter	19.0 mm (0.75 in)
Stroke	157.3 mm (6.19 in)
Shock absorber valve opening pressure	14.7 – 18.6 MPa (150 – 190 kgf/cm ² , 2130 – 2700 psi)

5. Switches

Control box (P-type)	Unipolar, double-throw hand rocker switch (3A)
Lower motor cover (P-type)	Unipolar, double-throw hand rocker switch (3A)
Panel (F-type)	Unipolar, double-throw toggle switch (20A)

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