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**Question Paper Code : 21545**

B.E./B.Tech. DEGREE EXAMINATION, MAY/JUNE 2013.

Seventh Semester

Mechanical Engineering

**ME 2027/ ME 701 / GE 1452 – PROCESS PLANNING AND COST ESTIMATION**

(Common to Production Engineering)

(Regulation 2008)

(Common to PTME 2027 – Process Planning and Cost Estimation for  
B.E (Part-Time) Sixth Semester – Mechanical Engineering – Regulation 2009)

Time : Three hours

Maximum : 100 marks

Answer ALL questions.

**PART A — (10 × 2 = 20 marks)**

1. What is SIMO chart?
2. Define 'Rating'.
3. List the information requires for process planning.
4. What are the two approaches to process planning?
5. Define costing.
6. What is meant by direct material? Give an Example.
7. Mention any two functions of cost estimation.
8. What do you meant by a realistic estimate?
9. What is meant by direct labour cost?
10. What is fatigue allowance?

**PART B — (5 × 16 = 80 marks)**

11. (a) (i) What steps are followed for doing a method study of job process? (8)  
(ii) Write procedure of time study. (8)

Or

- (b) (i) What is the purpose of work measurement? Enumerate its uses. (8)  
(ii) Discuss the tools are techniques for work measurement. (8)



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**Joseph E. Coduri, Committee for a New  
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Howell, Nikolai Krementsov, 2021-12-02 The idea that morally mentally and physically superior new men might replace the currently existing mankind has periodically seized the imagination of intellectuals leaders and reformers throughout history This volume offers a multidisciplinary investigation into how the new man was made in Russia and the early Soviet Union in the first third of the 20th century The traditional narrative of the Soviet new man as a creature forged by propaganda is challenged by the strikingly new and varied case studies presented here The book focuses on the interplay between the rapidly developing experimental life sciences such as biology medicine and psychology and countless cultural products ranging from film and fiction dolls and museum exhibits to pedagogical projects sculptures and exemplary agricultural fairs With contributions from scholars based in the United States Canada the UK Germany and Russia the picture that emerges is emphatically more complex contradictory and suggestive of strong parallels with other new man visions in Europe and elsewhere In contrast to previous interpretations that focused largely on the apparent disconnect between utopian new man rhetoric and the harsh realities of everyday life in the Soviet Union this volume brings to light the surprising historical trajectories of new man visions their often obscure origins acclaimed and forgotten champions unexpected and complicated results and mutual interrelations In short the volume is a timely examination of a recurring theme in modern history when dramatic advancements in science and technology conjoin with anxieties about the future to fuel dreams of a new and improved mankind

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web le gratin une idée anti gaspi Économique en cuisine il arrive parfois d'en faire trop et que des restes de pâtes vous restent sur les bras le gratin est aussi une idée repas pour éviter le gâchis recettes gratin de pâtes aux courgettes et à la tomate 25 min facile gratin de pâtes aux champignons jambon et crème de mozzarella 50 min facile

**les gratins en recettes incontournables et inoubliables** - May 19 2023

web le gratin c'est le plat familial classique et convivial par excellence à la portée de tout le monde il peut convenir comme plat unique ou comme petite entrée chaude l'avantage de ce

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web oct 26 2022 recette de gratin les bases pour bien le réussir plat complet et convivial le gratin nécessite deux



ingrédients de base un bon four et du temps en effet pour que le gratin soit

*le gratin un classique qui se décline en de nombreuses recettes* - Jan 15 2023

web le gratin un classique qui se décline en de nombreuses recettes le gratin un plat familial et économique par excellence  
photo par pelican salés les gratins réjouissent des grandes tablées spécialement au coeur de l'hiver le gratin dauphinois est maître en ce royaume mais il en existe quantités d'autres

**recettes de gratin la sélection de 750g** - Jun 08 2022

web gratin dauphinois revisité un gratin de pommes de terre à la moutarde forte amora un classique à savourer en famille  
recettes de gratin les recettes coup de cœur rigoureusement sélectionnées par chef damien et chef christophe

*10 recettes de gratins faciles zeste* - Mar 05 2022

web que vous passiez des légumes des viandes et même des poissons sous le gril vous obtiendrez un plat réconfortant la  
croûte grillée sur le dessus et les aliments qui bouillonnent en dessous font des gratins le plat réconfortant numéro de l'  
automne essayez l'une de nos 10 recettes préférées cela vous réchauffera à coup sûr

**gratin top recettes faciles et réconfortantes journal des** - Jul 21 2023

web pas de gâchis plus gourmands le gratin dauphinois aux pommes de terre et le gratin savoyard riche en fromage peuvent  
constituer des plats complets si on les accompagne d'une salade composée invitez le gratin à votre table en vous inspirant  
des recettes faciles et gratinées de nos internautes 20 recettes de gratins légers

**gratin idée de recette de gratin tipiak** - Nov 13 2022

web tipiak a choisi de revisiter les gratins en élaborant des recettes surprenantes et parfumées alliant le croustillant et le  
fondant pour changer des traditionnels gratins tipiak vous propose des recettes gratinées à base de couscous de quinoa de  
chapelure notamment à servir à vos invités ou votre famille

**15 recettes de gratins variés et pas chers cuisine az** - Aug 22 2023

web sep 23 2016 parcourez nos 15 recettes de gratins végété et gourmands 15 recettes de soufflés variés et pas chers 15  
recettes de soufflés originaux et si beaux et nos 10 secrets pour préparer un gratin dauphinois parfait voir les 15 recettes en  
diaporama 1 15 gratin de poulet voir la recette 2 15 tortellinis en gratin voir la recette 3 15

**recette sélection gratin marmiton** - Dec 14 2022

web dessert zoom sur une recette qui nous sauve souvent la mise le gratin le gratin il peut être aussi bien sucré que salé aux  
légumes ou à la viande bref il n'y a pas un gratin mais des tonnes de sortes de gratins de quoi satisfaire tout le monde en plus  
le gratin est facile et rapide à faire

**les recettes de gratins** - Oct 12 2022

web may 10 2023 les meilleures recettes de gratins avec photos pour trouver une recette de gratins facile rapide et

délicieuse choisissez parmi 15984 délicieuses recettes de gratins 15984 recettes de gratins à découvrir sur recettes de cuisine la meilleure recette de gratins du moment gratin de spaetzle et asperges blanches d alsace

**15 recettes de gratin à faire en été marie claire** - Feb 04 2022

web jul 3 2023 les légumes ne manquent pas pour composer des gratins d été associés à des herbes aromatiques et du fromage comme de la mozzarella du parmesan de la feta ou du fromage de chèvre ils sont

**gratin de légumes recette de gratin de légumes marmiton** - Sep 11 2022

web voir toutes les recettes note de l auteur habituellement je me sers de cette recette pour passer mes restes de légumes de la semaine les champignons les aubergines les poivrons plusieurs légumes qui ne sont pas affichés dans la recette peuvent être utilisé