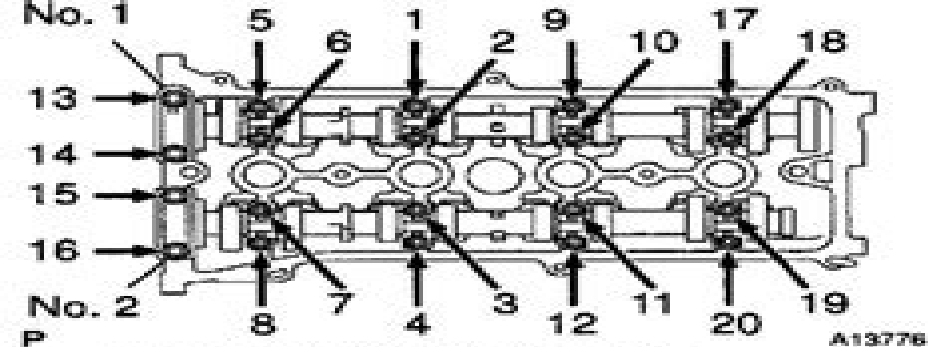




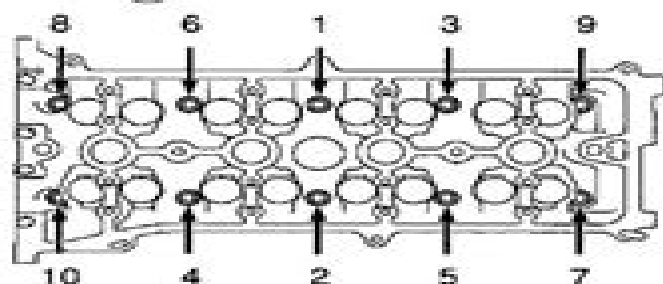
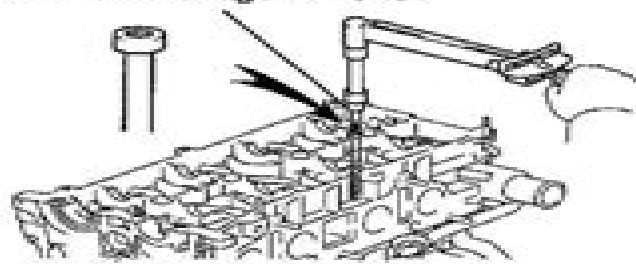
Install and uniformly tighten the 20 bearing cap bolts in several passes, in the sequence shown.

Torque:

29.5 Nm (300 kgf-cm, 22 ft. lbs.) for No. 1 and No. 2

2 Nm (20 kgf-cm, 20 inch lbs.) for others

10 mm BI-hexagon Wrench



Cylinder Head Bolt Torque Sequence

Cylinder Head

Maximum Warp-age 0.08 mm (0.0031 in.)

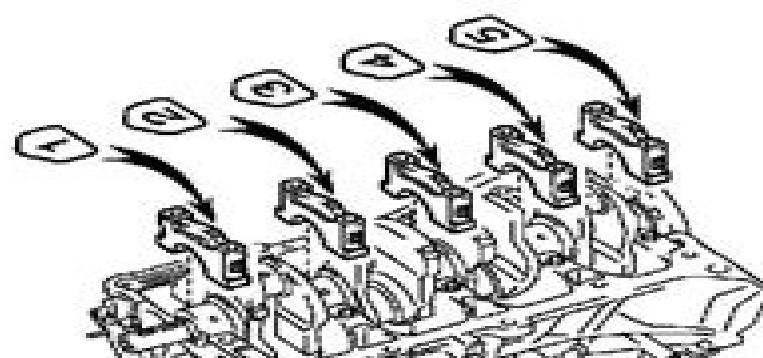
Cylinder Head Torque

Step 1 79 Nm (58 ft.lbs)

Step 2 90 degrees

If any cylinder head bolt is broken or deformed, replace it. Apply a light coat of engine oil on the threads and under the heads of the cylinder head bolts.

If any one of the cylinder head bolts does not meet the torque specification, replace the cylinder head bolt.



Main Bearing Cap Bolt Torque Sequence

- 1 Apply a light coat of engine oil on the threads and under the main bearing cap bolts.
- 2 Install and uniformly tighten the 10 main bearing cap bolts in several passes, in the sequence shown.

Torque: 20 Nm (205 kgf-cm, 15 ft. lbs.)

- 3 Retighten the 10 main bearing cap bolts in several passes, in the sequence shown.

Torque: 40 Nm (410 kgf-cm, 30 ft. lbs.)

If any one of the main bearing cap bolts does not meet the torque specification, replace the main bearing cap bolt.

- 4 Mark the front of the main bearing cap bolt with paint.
- 5 Retighten the main bearing cap bolts by 90° in the numerical order shown.
- 6 Check that the painted mark is now at a 90° angle to the front.
- c Check that the crankshaft turns smoothly.

How To Torque 92 Camry Cylinder Head

Huangqi Zhang



How To Torque 92 Camry Cylinder Head:

This book delves into How To Torque 92 Camry Cylinder Head. How To Torque 92 Camry Cylinder Head is an essential topic that must be grasped by everyone, from students and scholars to the general public. This book will furnish comprehensive and in-depth insights into How To Torque 92 Camry Cylinder Head, encompassing both the fundamentals and more intricate discussions.

1. This book is structured into several chapters, namely:
 - Chapter 1: Introduction to How To Torque 92 Camry Cylinder Head
 - Chapter 2: Essential Elements of How To Torque 92 Camry Cylinder Head
 - Chapter 3: How To Torque 92 Camry Cylinder Head in Everyday Life
 - Chapter 4: How To Torque 92 Camry Cylinder Head in Specific Contexts
 - Chapter 5: Conclusion
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 3. In chapter 2, this book will delve into the foundational concepts of How To Torque 92 Camry Cylinder Head. The second chapter will elucidate the essential principles that need to be understood to grasp How To Torque 92 Camry Cylinder Head in its entirety.
 4. In chapter 3, the author will examine the practical applications of How To Torque 92 Camry Cylinder Head in daily life. The third chapter will showcase real-world examples of how How To Torque 92 Camry Cylinder Head can be effectively utilized in everyday scenarios.
 5. In chapter 4, the author will scrutinize the relevance of How To Torque 92 Camry Cylinder Head in specific contexts. This chapter will explore how How To Torque 92 Camry Cylinder Head is applied in specialized fields, such as education, business, and technology.
 6. In chapter 5, this book will draw a conclusion about How To Torque 92 Camry Cylinder Head. The final chapter will summarize the key points that have been discussed throughout the book.
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