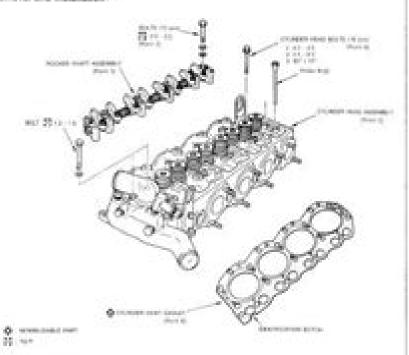
### Champical and installation in

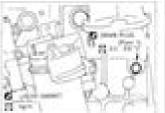


### Proparatory operation:

- El Drain costant (hadiator, sylinder block)
- 2: Persove intake manifold.
- is: Nameous dehacas manifold
- it: Remove tocket cover.
- If Remove water Inlet house
- is Plantique water pullet home.
- F. Remove heater home.
- If Plettove feet home and type
- It' Remove feel injection game.

### [Foot 1] Discharging contant

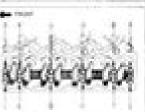
. Loosen cylinder block drain plug and drain coolers.



## (Foint I) Removing and tratailing rocker shaft assembly mounting bolts

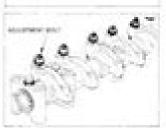
- Remove boils in itumerical order.
- Itealial botts in the neverse order.

23 - 23 - 23 kg m (M - N N N N



### (Point 3) Removing and installing rocker shaft assembly

 When implifying the shall assembly, thoroughly warm the adjustment botts.



### (Point 4) Removing and installing cylinder head bots

- Apply engine oil to threads of each troit.
- . Tighten cylinder head botts using the following procedures:
- 1) Topoton in the order shown in the drawing

#### Fred Steam

4.0 - 4.5 kg/m (39 - 35 M/Hz)

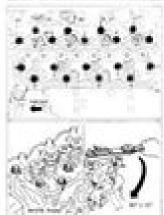
Because Sensor

5.5 - 5.0 kg-m (80 - 43 M-04)

Thing house

Angular method:

- \* Angular method:
- Scribe a match mark or the head of each boil and cylinder head in the same direction.
- Tighteen each bolt by furning it by 90" a 10".
- Make sure bolt head match marks are oriented in the same direction.



# **Hitachi Ex60 2 Workshop Manual**

**Austin Motor Company** 

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Farmers and Consumers Market Bulletin ,2010 MGA John Harold Haynes, Ian M. Coomber, 2013\* Austin A 40 The Austin A40 Mk.1. and Mk.2. workshop manual British Motor Corporation, 1968 Austin, Volvo S40 and V50 **Diesel Owner's Workshop Manual, 07-13** Chris Randall,2016-10 The Riley Two-point-Six Workshop Manual Riley Motors, Ltd.1958 A40, Mk. I and Mk. 2 Saloon and Countryman, 1968 Austin A 55 Mk 2. A 60 Kenneth Ball. 1971 1800 and 18/85 Workshop Manual British Leyland (Austin-Morris). Service Division,1969 Workshop Manual Type L & LA1513 Daimler-Benz. Repair Manual for the Engine Types 1 VD 8/8-2 SL, 2 VD 8/8 - 2 SVL, 4 VD 8/8-2 SVL ,1985 The Austin A40 Mk I and Mk II Workshop Manual ,196? Workshop Manual Type 2624 Daimler-Benz, 1967 Volvo 142, 144 and 145 Owner Workshop Manual John Harold Haynes, 2012-10-01 An owners workshop manual for Volvo 160 Series, 1968-75 R. M. Clarke, 1998-09 Includes Engine fuel cooling systems ignition the Volvo 142 144 and 145 clutch gearbox overdrive automatic transmission suspension hubs steering gear brakes electrics bodywork plus buyers guide Covers models 164 164E 164TE Workshop Manual 365/371XP Husqvarna Pty Ltd,199? Volvo 1944-1968 Workshop Manual Pv444, Pv544 (P110), P1800, Pv445, P122 (P120 & Amazon), P210, P130, P220, 144, 142 & 145 Floyd Clymer, 2008-06 Covers the Volkswagen 1200 1968 77 1300 and 1300A 1968 1975 1500 1968 1970 1302 1285cc 1970 1972 1302S and LS 1584cc 1970 1972 1303 1285cc 1972 1975 Karmann Ghia 1968 1974 The Austin A55 (Mark II) Austin Workshop manual for Bentley cars. (Volume 2 L-U). Bentley Motor Company, 1959\* Austin A55 (Mark II); A60 , 1962 Motors Limited, 1931

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