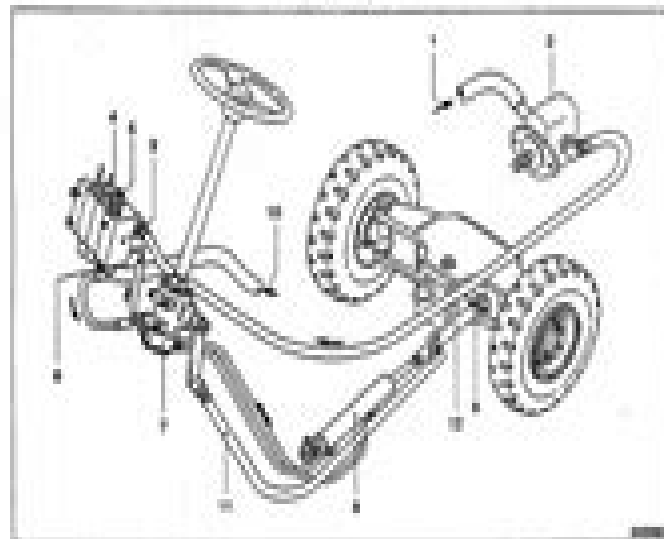


## DESCRIPTION



## Reference

- |                                       |                                |
|---------------------------------------|--------------------------------|
| 1 From hydraulic tank                 | 7 Power steering control valve |
| 2 Hydraulic pump                      | 8 Power cylinder assembly      |
| 3 Flow divider valve                  | 9 Ballcock for rear axle       |
| 4 Hydraulic control valve             | 10 To-hydraulic tank           |
| 5 Main relief valve                   | 11 Drag link assembly          |
| 6 Relief valve for flow divider valve | 12 Shock end assembly          |

This steering is a hydraulic power steering with a semi-rigid (follow-up, mechanical) linkage which transmits steering to the axes of power wheels.

The flow divider provides a priority flow to the steering system for smooth, responsive control under all operating conditions, even at low engine speeds.

The steering control valve features a reaction chamber which creates steering feel to permit the operator to maintain full feel at all times.

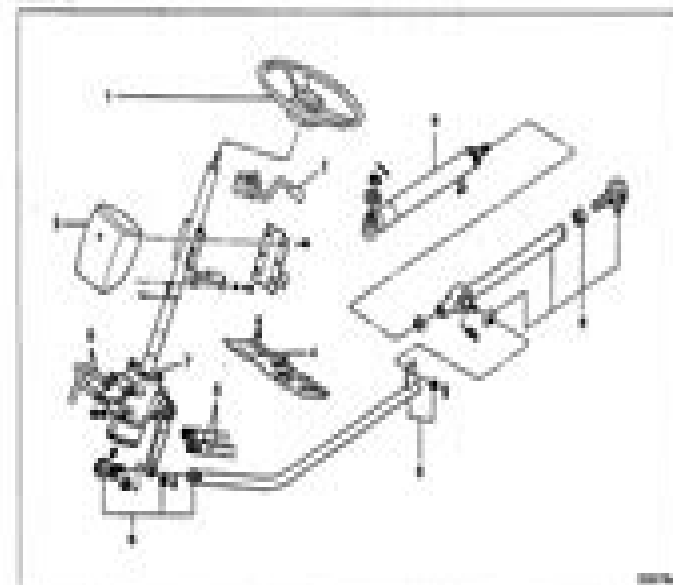
The steering position is regulated by the relief valve built in the flow divider.

For the flow divider and relief valve, refer to **HYDRAULIC SYSTEM**.

## REMOVAL AND INSTALLATION

## Steering Gear and Power Cylinder

## Removal



## Reference

- |   |  |
|---|--|
| 1 Steering wheel (flex)                                       | 7 Steering gear assembly   |
| 2 Lower T/M disk  | 8 Shock end assembly (To not end assembly, not, shock end and power fitting) |
| 3 Coupler box assembly (Shock end rubber)                     | 9 Power cylinder assembly  |
| 4 Power pump  |  |
| 5 Motor base and pipe (O-rings not connected)                 |  |
| 6 Drag link assembly (To not end assembly, not end drag link) |  |



Hydraulic pressure can cause personal injury. Before any steering system hydraulic lines or components are disconnected, make sure all hydraulic pressure is released to the steering system. Move the steer wheels to the left and right and then to the straight forward direction.

## Start-Up

Disconnect the turn valve.

# Gc25 Caterpillar Forklift Manual

**Caterpillar Inc. Peoria, Ill..**



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