
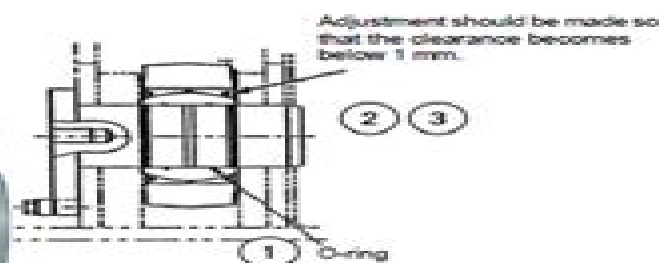
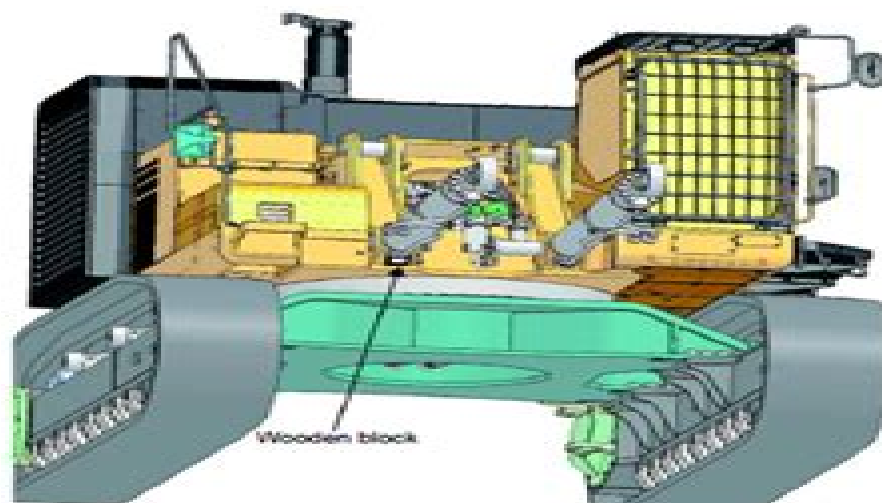


Installation of Boom Cylinder Foot

- (1) Lift the boom cylinder with the crane and bring it to the body pin hole.
- (2) Set the O-ring (07000-12130, 4 pcs, for the left and right cylinders) out of the loose-supply items on the boom cylinder foot and push pins in it.
 Inside of pin hole: Lithium grease
- (3) Check the clearance (outside the machine) between the cylinder pin and the body, decide the size and quantity of shim so that the clearance becomes below 1 mm and insert them there. Adjust the left and right cylinders with shims (outside the machine).
- (4) Sandwich the boom cylinder stand (wooden block) between the cylinder and the revolving frame.
 (Height should be 40 to 50 mm, and width should be equal to or less than 90 mm)
- (5) Push the boom foot pins in the holes completely and fit the lockplates there.

Tightening torque of the plate fixing bolt:
245 – 309 Nm (25 – 31 kgm)



Precautions	Necessary tools		Necessary equipment	
	Name	Q'ty	Name	Q'ty
<ul style="list-style-type: none"> ★ Assemble the boom cylinder foot so that the greasing port faces down. ★ Use the adjustment shims (209-75-51230, 1.0 mm thick, and 209-72-51240, 1.5 mm thick) to decide their combination. 	50 mm wide, 3000 mm Nylon sling	2		
	KW20P impact wrench	1		
	M24 socket	1		
Q'ty				

Komatsu Pc800 8 Pc850 8 Field Assembly Instructions

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