

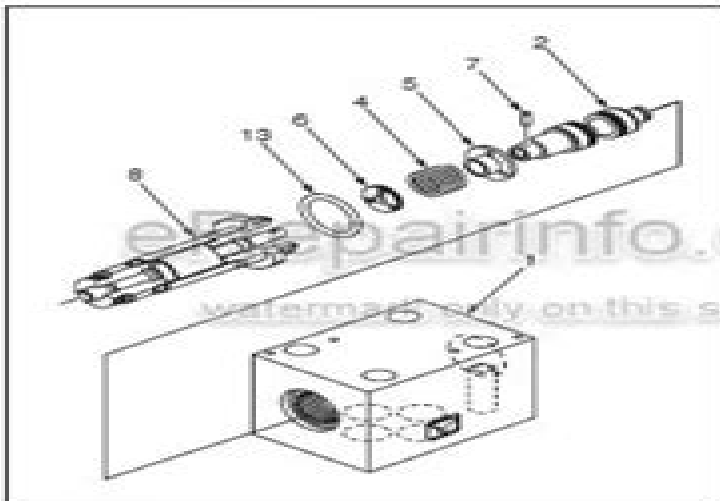
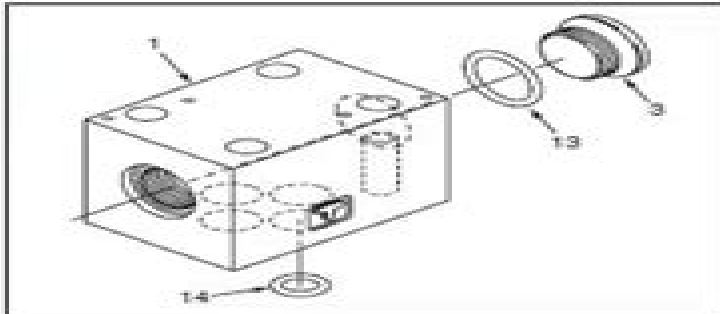
## SOLENOID VALVE

### ASSEMBLY


1. Insert the O-ring (14) into the body (1).  
★ All of the O-rings shall be replaced with new ones.
2. Insert the O-ring (13) in the plug (3).
3. Assemble plug (3) to the body (1) with the pin spanner (3.5 mm pin-spanner with 12.5 mm pitch).

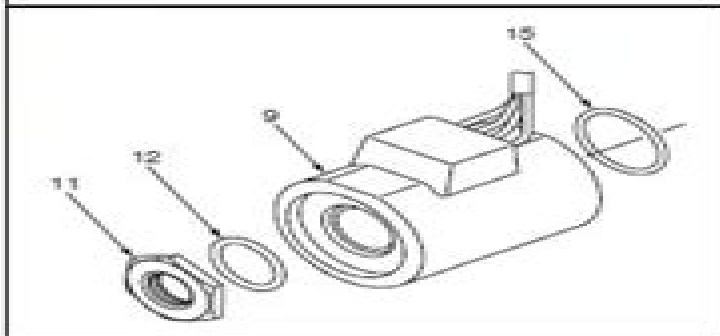
	14.8 - 18.4 ft/lbs. (20 - 25 Nm) (2.0 - 2.6 kgm)
---	---

4. Insert O-ring (12) in the solenoid guide (8).
5. Assemble O-ring (13), retainer B (6), spring (4), retainer A (5), the spool (2) and the parallel pin (7) to the solenoid guide (8), which inserts into the body (1) and assemble with a spanner (24 mm spanner).



6. Insert O-ring (15) in the solenoid coil (9).
7. Insert the solenoid coil (9) into the solenoid guide (8).
8. Insert O-ring (12) into the solenoid coil (9).
9. Install the nut (11) with the spanner (27 mm spanner).

	6 - 7.4 ft/lbs. 8 - 10 Nm (0.8 - 1.0 kgm)
---	--



# Komatsu Fg20 Service Manual

**Ford Motor Company. Ford Division.  
Service Department**



## **Komatsu Fg20 Service Manual:**

Truck Service Manual General Motors Corporation. Truck & Coach Division,1951      Service Manual ,1968      **Truck Service Manual** ,1999      **Service Manual; Tractors, Transmissions, Engines, Hydraulic Systems** Oliver Corporation,1970      *TE 20 Workshop and Service Manual* Harry Ferguson Limited,2010      **Honda Service Manual, 86 TLR200 Reflex** ,1986      **Medium Duty Truck Service Manual** General Motors Corporation. Chevrolet Motor Division,19??      GMC Truck Series 50-65 General Motors Corporation. Truck & Coach Division,1973      **Holden Four Cylinder Engine Service Manual** General Motors-Holden Limited. Service Division,      Ford Service Manual, 1949-1950 Cars and F Series Trucks Ford Motor Company. Ford Division. Service Department,1950      *Truck Service Manual* ,1978

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web abbreviation description 98 lati lateral 99 lb s pound s symbol for pounds 100 lg length long level gauge 101 lin ft liner feet 102 lj lap joint flange 103 llc liquid level controller 104 lol latrolet 105 lp line pipe 106 lr long radius 107 m meter one thousand 108 m f male and female ends 109 mat

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