

Hydraulic System

Item	Quantity
Cummins Diesel Hydraulic Pump Capacity @ 2300 rpm	
90 cc (3 oz)	196 liter/min (51.7 gal/min)
120 cc (4 oz)	262 liter/min (69.2 gal/min)
25 cc (0.8 oz) Wet Brake Cooling Pump	57 liter/min (15.0 gal/min)
Relief Pressures *	
Main Control Valve	22.5 MPa (3262.5 psi)
Steering Circuit	16 ±1 MPa (2320 ±145 psi)
*Oil temperature 20°C (68°F)	

Torque Specifications, General

TRANSMISSION ZF

Nuts, Locking System Pressure Tubes Into Rear Transmission Cover
42 N·m (31 lbf ft)

Screw, Holding Segment on Pressure Tubes
23 N·m (17 lbf ft)

Capscrews, Screen Into Front Transmission Cover
23 N·m (17 lbf ft)

Capscrews, Tubes and Suction Tube Into Front Transmission Cover
23 N·m (17 lbf ft)

Capscrews, Rear Transmission Cover to Front Transmission Cover
4 N·m (34 lbf ft)

Capscrews, Output Flange to Transmission Housing
34 N·m (25 lbf ft)

Capscrews, Torque Converter Bell Housing to Transmission Housing
46 N·m (34 lbf ft)

Oil Fill Tube with Dipstick and Oil Drain Plug
80 N·m (59 lbf ft)

Capscrews, Torque Converter Bell Housing to Transmission Housing
46 N·m (34 lbf ft)

Capscrews, Transmission Oil Filter Head
23 N·m (21 lbf ft)

Capscrews, Torque Converter Housing to Fly-wheel Housing
46 N·m (34 lbf ft)

Capscrews, Hydraulic Pumps to Transmission
23 N·m (18 lbf ft)

See the section Transmission Repair (ZF-WG161) 1300SRM1456 for other torque values.

DRIVELINE AND AXLE

Capscrews, Universal Yoke
50 N·m (37 lbf ft)

Bolts, Axle to Frame
920 N·m (679 lbf ft)

COUNTERWEIGHT

Top Capscrews
1500 N·m (1106 lbf ft)

Hyster H210 Forklift Repair Manual

JL Elias

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Table of Contents Hyster H210 Forklift Repair Manual

1. Understanding the eBook Hyster H210 Forklift Repair Manual
 - The Rise of Digital Reading Hyster H210 Forklift Repair Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Hyster H210 Forklift Repair Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Hyster H210 Forklift Repair Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Hyster H210 Forklift Repair Manual
 - Personalized Recommendations
 - Hyster H210 Forklift Repair Manual User Reviews and Ratings
 - Hyster H210 Forklift Repair Manual and Bestseller Lists
5. Accessing Hyster H210 Forklift Repair Manual Free and Paid eBooks
 - Hyster H210 Forklift Repair Manual Public Domain eBooks
 - Hyster H210 Forklift Repair Manual eBook Subscription Services
 - Hyster H210 Forklift Repair Manual Budget-Friendly Options
6. Navigating Hyster H210 Forklift Repair Manual eBook Formats

- ePub, PDF, MOBI, and More
- Hyster H210 Forklift Repair Manual Compatibility with Devices
- Hyster H210 Forklift Repair Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Hyster H210 Forklift Repair Manual
 - Highlighting and Note-Taking Hyster H210 Forklift Repair Manual
 - Interactive Elements Hyster H210 Forklift Repair Manual
- 8. Staying Engaged with Hyster H210 Forklift Repair Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Hyster H210 Forklift Repair Manual
- 9. Balancing eBooks and Physical Books Hyster H210 Forklift Repair Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Hyster H210 Forklift Repair Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Hyster H210 Forklift Repair Manual
 - Setting Reading Goals Hyster H210 Forklift Repair Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Hyster H210 Forklift Repair Manual
 - Fact-Checking eBook Content of Hyster H210 Forklift Repair Manual
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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