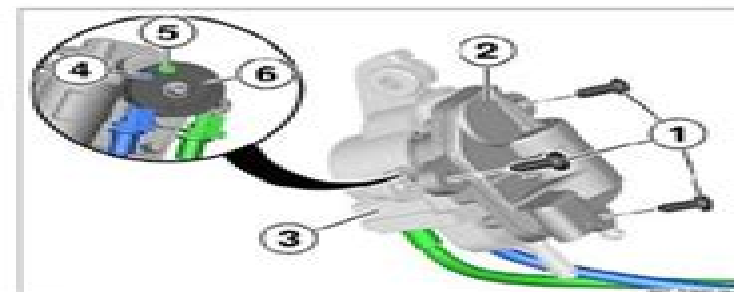


(-) Replacing servomotor for exhaust-flow control valve

- Remove screws (1).
- Release servomotor (2) from holder (3).
- Detach actuating cable (4) and return cable (5) from pulley (6).
- Replace the servomotor (2).
- Attach actuating cable (4) and return cable (5) in pulley (6).
- Insert servomotor (2) into the holder (3).
- Install screws (1).



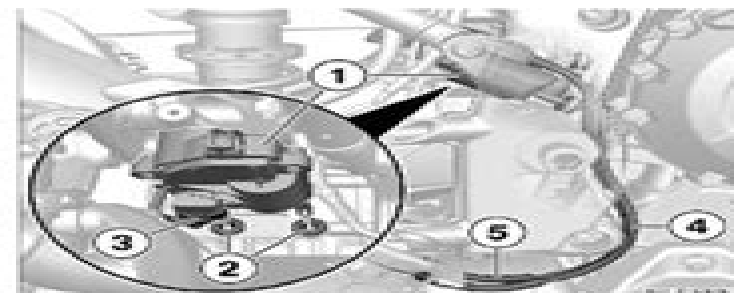
Tightening torques		
Servomotor for exhaust flap to Bowden-cable counter support		
Screw for plastic, TSS x 15	2 Nm	

(-) Installing servomotor of exhaust-flow control valve

- Lubricate rubber grommets (2).

Installation tool		
Silicone spray	83 19 2 208 609	

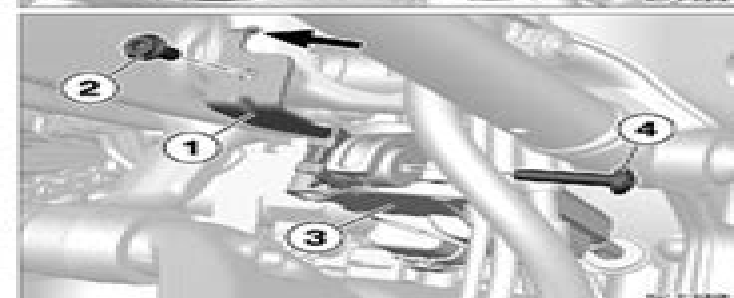
- Position servo motor (1) while inserting retention (4) and actuating cable (5).
- Route connector (3) and connect to servomotor (1).
- Fasten servomotor (1) in rubber grommets (2).



- Position holder (1) noting the anti-twist lock (arrow).
- Install bolt (2).

Tightening torques		
Servomotor holder for exhaust flap to frame		
M5 x 10	2 Nm	

- Align servomotor (3).
- Install bolt (4).



- Clip in actuator cable (1) in holder (2).

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Xiaolong Qi



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