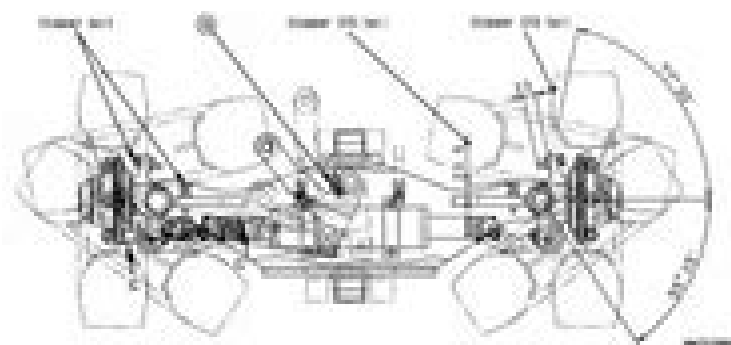


## ASSEMBLY DRAWING

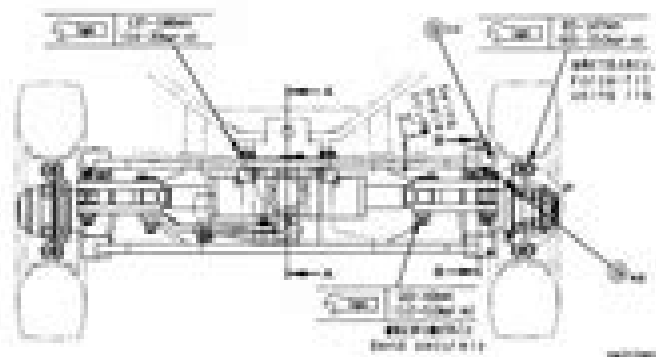


## 1. Adjusting stopper bolt

Adjust so that the left and right stoppers are built in contact at the same time when the tires are turned fully.

## 2. Assembling ball socket

When assembling the ball socket to the balljoint, do not let any grease or paint get on the any of the taper portions.



## 3. Greasing

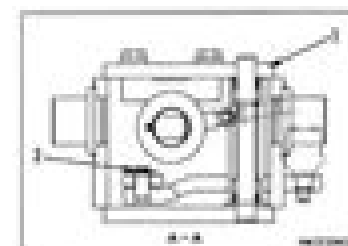
Use lithium grease (SD-L1) at grease nipples (G) x 15 and hub.

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## DETAILS ON STEERING AXLE

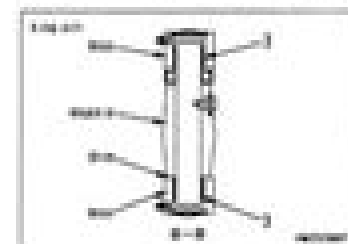
## 1. Ball joint

- 1) Lock plate (1)
- 2) Snap ring (2)  
Make sure that the snap ring has completely been engage with the ring grooves.



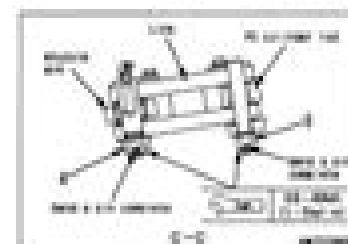
## 2. Ring pin

- 1) Adjust the needle bearing (3) and surface to the hole and surface the difference between the surfaces can be within a range of 0 - 15.
- 2) Adjust the pins above and under the knuckle to the minimum using the shim.  
Standard: 0.05 to 0.2 mm.



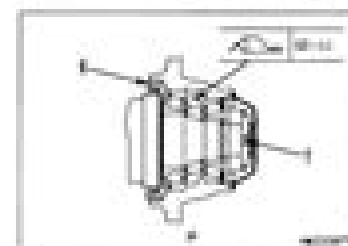
## 3. Link

- 1) Completely bend outer pins (4), (5).



## 4. Hub

- 1) Apply sufficient grease (SD-L1) to the hub bearing and also fill 1/2 to 2/3 shaded portion of the hub cavity with grease for both sides.
- 2) When assembling the hub, apply grease (SD-L1) to the lip of seal (6).
- 3) Completely bend outer pin (7) after adjusting the steering torque.



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# Komatsu 25 Parts Manual

**Roman Wölfel**



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