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rotate the xyz parameters are the coffset and the ijk parameters are the alpha beta and gamma angles g53 1 forces the
machine to rotate to the coordinate system defined by g68 2 g69 cancels the work plane mode

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web dec 10 2022 parameter for using g68 on fanuc 11m i need to rotate a part program 180 degrees but the coordinate
rotation parameter is not turned on does anybody out there know what parameter it is thanks for your help similar threads
fanuc 6t parameter need help parameter 6mb fanuc need help with fanuc 6mb