

Operator's Manual



Hydrostatic Lawn Tractor

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IMPORTANT: Read safety rules and instructions carefully before operating equipment.

Warning: This unit is equipped with an internal combustion engine and should not be used on or near any unimproved forest-covered, brush-covered or grass-covered land unless the engine's exhaust system is equipped with a spark arrester meeting applicable local or state laws (if any). If a spark arrester is used, it should be maintained in effective working order by the operator. In the State of California the above is required by law (Section 4442 of the California Public Resources Code). Other states may have similar laws. Federal laws apply on federal lands. A spark arrester for the muffler is available through your nearest engine authorized service dealer or contact the service department, P.O. Box 361131 Cleveland, Ohio 44136-9722.

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FORM NO. 769-00534B
(11/2003)

Huskee Quick Cut Owners Manual

J Spring



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1 9 of the rz value

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web pt r_{max} at jis 82 sum of height of the largest profile peak height rp and the largest profile valley rv within an evaluation length rt pt wt max r_{pi} max r_{vi} rz_{jis} ten point height of roughness profile rz at jis 94 sum of mean value of largest peak to the fifth largest peak and mean value of largest valley to

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web usage note a direct allocation of an rz value to a roughness grade is not possible due to the conversion interval in this rz ra calculator the input rz value is first converted to the average value of the ra interval and the n class is determined based on this value

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web r_{max} vertical distance from highest peak to lowest valley r_{max} is particularly sensitive to anomalies such as scratches and burrs that may not be obvious from measures such as ra that rely on averages rz preferred by many europeans rz is often preferred to ra in europe and particularly germany

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web r z m i n 3 8 r a 0 95 r z m a x 14 5 r a 0 75 converting between ra and rz is not a good engineering practice it is always recommended to measure according to the method in which surface roughness is indicated on the drawing as you can see in the below graphs the inaccuracy grows in higher r a r z values

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web ra roughness average in micrometers or microinches rms root mean square in microinches cla center line average in microinches rt roughness total in microns n new iso grade scale numbers cut off length length required for sample

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web conversions math cla micro inches multiply ra $\mu\text{m} \times 40$ r t r a $\times 8.7$ r z r a $\times 7.2$ r z iso r a $\times 7.6$ r max r a $\times 8.0$ r p r a $\times 3.6$ rpm r a $\times 2.9$ rms r a $\times 1.1$ example ra to rt 10 micrometer ra $\times 8.7$ rt factor 8.7 micrometer rt 40 microinch ra $\times 8.7$ rt factor 348 microinch rt

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