



OCTOPUS

SELECTION & INSTALLATION GUIDE

Rev. C



CRA SERIES CONTINUOUS RUNNING PUMPSET

A. GENERAL DESCRIPTION:

Octopus CRA continuous running pumps are very reliable quiet and efficient devices which will give you thousands of hours of trouble free service. They are based upon a continuously running D.C. motor driving a gear pump and are used for autopilot drive service on larger yachts and small commercial vessels. They can be used on steering cylinders up to 1000 cc (60 cu in) in volume. For serviceability, the design is based upon modular construction enabling either a motor module or a pump module to be easily changed with no special skills. They also feature a built in motor starter relay, a running light to indicate to the operator that the unit is on, a shut off valve to enable isolation of the pump from the steering system and have no external plumbing. When selecting a flow rate to drive your specific steering cylinder you should aim to operate the rudder from full left hand over to full right hand over in about 15 seconds. Note that the pump is designed to power on and run when the autopilot is powered on, when started up it will only deliver about 80% of rated capacity and use slightly more power. Full rated capacity will be attained about 30 minutes after starting when the pump has warmed up.

B. BASIC MODELS

CRA pumpsets are available in any combination of 3 flow rates and 2 voltages. For example in model CRA0212, the first 3 characters signify a CRA pump type, the fourth & fifth characters signify 2 liter/min (0.50 gpm) flow rate and the sixth & seventh characters signify 12 vdc motor and control coils. Other flow rates are 3 liter/min (0.75 gpm) and 4 liter/min (1.00 gpm). Other voltage is 24vdc.

B1. BASIC OPTIONS AVAILABLE ON ANY CRA PUMPSET

- I. **PRESSURE GAGE:** A precision gage can be fitted to show steering pressures. Signified by suffix P in model #.
- II. **PRESSURE RELIEF VALVE:** Adjustable from 50 to 1200 p.s.i. (4 to 85 bar). Signified by suffix R in model #. The cartridge valve for this option is shipped loosely packaged and a blanking plug is installed in the port. See section G for assembly instructions.

B2. SPECIAL OPTION AVAILABLE ON CRA 02 LITRE PUMPSETS ONLY

- I. **FLOW CONTROL:** This feature allows the flow to be adjusted from the maximum of 2000cc/min down to 1300cc/min (0.5 gpm down to 0.3 gpm). Signified by suffix F in model #.

C. MECHANICAL INSTALLATION:

Mount the pump anywhere in the vessel where it is close to the tubes connecting the hand steering helm pump to the rudder cylinder. Preferably this should be on a horizontal surface in a clean dry area. The best location is usually in the engine room. There are 4 attachment holes with rubber isolators and brass ferrules in the base plate, use 4 x 1/4 bolts. Be careful to mount the pump with the shut off valve (with 3 brass screws) facing outwards for easy service, and to allow enough clearance above the unit to give access for filling with oil. The unit will generate up to 150 watts of heat, so avoid installing it in a poorly ventilated area.

Manual For Octopus Cra Pump

Patrick Vollmar



Manual For Octopus Cra Pump:

Pumping Manual Christopher Dickenson, T. Christopher Dickenson, 1988 Service and Maintenance Manual for
Pesco Pressure Loaded Gear Type Hydraulic Pumps Pump Engineering Service Corporation, Cleveland, 1943 Handbook of
Pumps and Pumping Brian Nesbitt, 2006-10-18 Written by an experienced engineer this book contains practical information
on all aspects of pumps including classifications materials seals installation commissioning and maintenance In addition you
will find essential information on units manufacturers and suppliers worldwide providing a unique reference for your desk R
D lab maintenance shop or library Includes maintenance techniques helping you get the optimal performance out of your
pump and reducing maintenance costs Will help you to understand seals couplings and ancillary equipment ensuring systems
are set up properly to save time and money Provides useful contacts for manufacturers and suppliers who specialise in
pumps pumping and ancillary equipment **The Practical Pumping Handbook** Ross C Mackay, 2004-09-17 The Practical
Pumping Handbook is a practical account of pumping piping and seals starting with basics and providing detailed but
accessible information on all aspects of the pumping process and what can go wrong with it Written by an acknowledged
expert with years of teaching experience in the practical understanding of pumps and systems Aids understanding of pumps
to minimize failures and time out A practical handbook covering the basics of the pumping process Written by an
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Manual Design Operations and Maintenance Second Edition continues to deliver the information needed with updated
developments technology and operational case studies New content on gas handlers permanent magnet motors and newly
designed stage geometries are all included Flowing from basic to intermediate to special applications particularly for harsh
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for consistent flow from production wells Despite this there is not a dedicated go to reference to train personnel and
engineers This book keeps engineers and managers involved in ESPs knowledgeable and up to date on this advantageous
equipment utilized for the oil and gas industry Includes updates such as new classroom examples for training and more
operational information including production control Features a rewritten section on failures and troubleshooting Covers the
latest equipment developments and maintenance needed Serves as a useful daily reference for both practicing and newly
hired engineers Explores basic electrical hydraulics and motors as well as more advanced equipment specific to special
conditions such as production of deviated and high temperature wells *Pumps and pump motors: a manual for the use of*
hydraulic engineers, vol II. P R. Bjoring, 1895 Pumping Manual Pumping, 1961 **Pump Users Handbook** R.

Rayner,1995-12-12 This handbook places emphasis on the importance of correct interpretation of pumping requirements both by the user and the supplier Completely reworked to incorporate the very latest in pumping technology this practical handbook will enable you to understand the principles of pumping hydraulics and fluids and define the various criteria necessary for pump and ancillary selection The Pump Users Handbook will prove an invaluable aid in ordering pump equipment and in the recognition of fundamental operational problems *Pumps and Pump Motors* Philip R. Björling,1895
Pump Users' Handbook ,1980

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