#### Introduction

#### Foreword

This manual is written for an experienced technicien. Excented tools required in performing periors service work are identified in this market and are recommended for use. Live with safety: Hood the safety messages in the introduction of this manual and the cautions presented thirrughout the text of the manual.

CAUTION: This is the safety-afert symbol. When you see this symbol on the machine or in this manual, be alert to the potential for personal injury.

The trohnical manual contains two types of information: diagnostics and repair. Desgnostic groups help you identify the majority of routine failures queckly. Repair groups tell now to repair the components.

The technical manual contains two types of information: diagnostics and ropair. Diagnostic groups help you identify the majority of routino failures outday. Repair proups tell how to requir the components.

Information is organized in groups for the various: components requiring sorvice instruction. At the beginning of each group are summary listings of all applicable essential tools, service equipment and tools. other materials needed to do the jub, vervice parts kits, specifications, wear telerances, and torque values.

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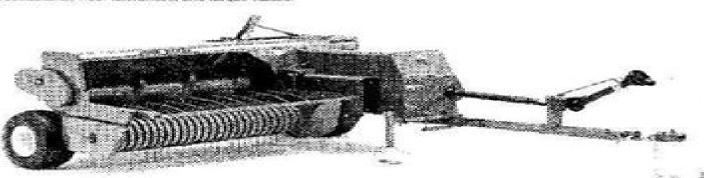
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