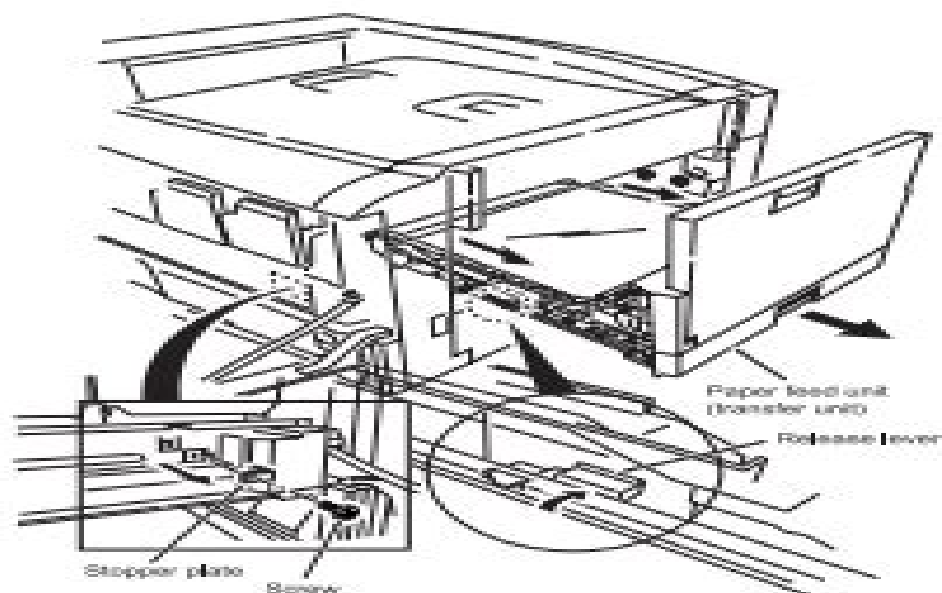


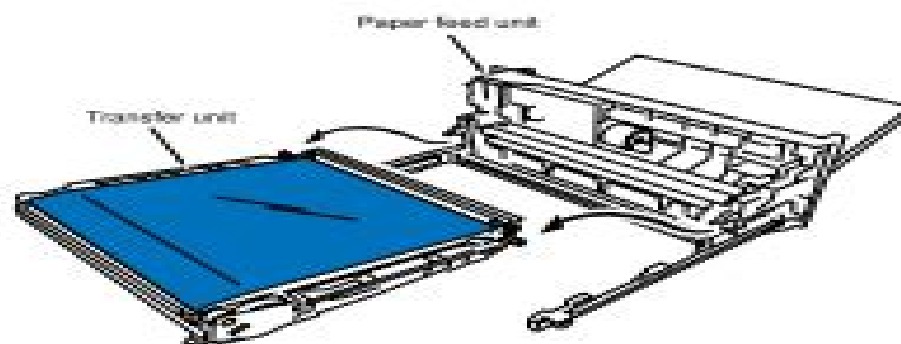
(1) Detaching and refitting the transfer unit

<Procedure>

1. Open front cover and then remove the waste toner box.
2. Remove the one screw and then remove stopper plate.
3. Pull out the paper feed unit (transfer unit) until stops.
4. Press the release lever to unlock the paper feed unit and remove it.



5. Separate the paper feed unit and transfer unit.



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