

# 2013 Flat Rate Labor Chart



1 UNIT = 6 minutes (1/10 hr.)

R&R = Remove & Replace

## WALK BEHIND MOWERS

| SECTION                | TIME<br>UNITS | JOB DESCRIPTION                               |
|------------------------|---------------|-----------------------------------------------|
| CABLES                 | 1             | Adjust                                        |
|                        | 2             | Replace                                       |
|                        | 4             | Replace (Royal)                               |
| WHEEL/<br>DRIVE SYSTEM | 5             | Ground Speed Control Levers                   |
|                        | 1             | Replace wheel<br>(add 1 unit for drive wheel) |
|                        | 5             | Replace friction wheel                        |
|                        | 5             | Replace idler pulley                          |
|                        | 3             | Replace engine pulley (Royal)                 |
|                        | 4             | Replace engine pulley                         |
|                        | 4             | Replace axle or drive pulley                  |
|                        | 2             | Replace transmission drive pulley             |
|                        | 6             | Replace front axle (Royal)                    |
|                        | 8             | Replace rear axle (Royal)                     |
| ELECTRICAL SYSTEM      | 2             | Replace drive belt (Royal)                    |
|                        | 3             | Replace drive belt                            |
|                        | 8             | R&R transmission                              |
|                        | 2             | Replace battery                               |

## RIDING MOWERS

| SECTION                 | TIME<br>UNITS | JOB DESCRIPTION                     |
|-------------------------|---------------|-------------------------------------|
| CABLES/<br>CONTROLS     | 4             | Replace clutch cable                |
|                         | 5             | Replace transmission cable          |
|                         | 4             | Replace brake cable                 |
|                         | 5             | Replace height adj. lever           |
|                         | 8             | Replace height adj. components      |
|                         | 4             | Replace pedal clutch/brake          |
|                         | 2             | Throttle/choke cable                |
| STEERING                | 2             | Replace steering wheel              |
|                         | 4             | Replace steering shaft              |
|                         | 4             | Tie rod end                         |
|                         | 3             | Replace steering chain              |
|                         | 5             | Replace steering cable              |
|                         | 3             | Replace steering return spring      |
|                         | 6             | R&R steering sector                 |
|                         | 6             | R&R front axle                      |
| TRANSMISSION/<br>SYSTEM | 1             | R&R grease fittings                 |
|                         | 3             | Front axle spindle assembly         |
|                         | 5             | Replace transmission belt           |
|                         | 2             | Replace idler (trans. gear box)     |
|                         | 1             | Replace front wheel                 |
|                         | 2             | Replace rear wheel                  |
|                         | 20            | R&R transaxle                       |
|                         | 2             | Brakes (adj.)                       |
|                         | 3             | R&R brakes                          |
|                         | 2             | Tire repair                         |
| ENGINE                  | 3             | Replace tire                        |
|                         | 3             | Drive pulley idler                  |
|                         | 4             | Install tube                        |
|                         | 15            | R&R engine (850-12 & 970-12)        |
| MISCELLANEOUS           | 25            | R&R engine (except 850-12 & 970-12) |
|                         | 2             | Seat                                |
|                         | 4             | Hood                                |
|                         | 2             | Battery                             |
|                         | 3             | Grill                               |
|                         | 1             | Foot pads                           |

| SECTION             | UNITS | JOB DESCRIPTION                                  |
|---------------------|-------|--------------------------------------------------|
| HANDLE              | 5     | Replace upper (Royal)                            |
|                     | 3     | Replace upper                                    |
|                     | 2     | Replace lower                                    |
| HEIGHT ADJUST       | 8     | Replace handle (Royal)                           |
|                     | 3     | Replace each adjuster/axle<br>on drive wheel     |
|                     | 2     | Replace each adjuster/axle<br>on non-drive wheel |
| MOWER DECK          | 15    | Replace deck assembly (Royal)                    |
|                     | 40    | Replace deck (Royal)                             |
|                     | 10    | Replace deck                                     |
|                     | 1     | Covers                                           |
|                     | 5     | Replace blade/hub<br>Deck support kit            |
| CUTTING DECK        | 3     | Spring                                           |
|                     | 2     | Replace blade                                    |
|                     | 4     | Replace front bumper                             |
|                     | 1     | Replace front fender                             |
|                     | 6     | Replace blade spindle/mandrel                    |
|                     | 5     | Replace blade brake                              |
|                     | 4     | Replace blade belt primary/secondary             |
|                     | 3     | Replace belt pulley                              |
|                     | 8     | Replace deck support frame                       |
|                     | 5     | Height adjustment                                |
|                     | 3     | Replace deck complete                            |
|                     | 10    | Replace cutting deck (shell)                     |
|                     | 2     | Quadrant (850-12)                                |
|                     | 3     | PTO idler pulley                                 |
|                     | 2     | Replace front deck roller                        |
| ELECTRIC/<br>SYSTEM | 1     | Replace rear deck roller                         |
|                     | 4     | Replace idler (cutting deck)                     |
|                     | 10    | Repair lift assembly                             |
|                     | 8     | Electric actuator                                |
| FUEL SYSTEM         | 4     | Replace starter solenoid                         |
|                     | 2     | Replace micro switch                             |
|                     | 2     | Replace battery                                  |
|                     | 2     | Replace ignition switch                          |
|                     | 10    | Replace main harness                             |
|                     | 3     | Replace voltage regulator                        |
|                     | 4     | R&R Gauges & Switches                            |
|                     | 6     | R&R PTO clutch (electric)                        |
|                     | 1     | Wire connector clutch connector wire             |
|                     | 2     | Replace tank (850-12 & 970-12)                   |
|                     | 1     | Replace filter/hose                              |
|                     | 6     | R&R fuel tank (except 850-12 & 970-12)           |
|                     | 1     | Covers all                                       |

10 Rear Fender

4 Dash

5 Muffler

# Engine Labor Pricing Guide

**A Gutmann**



## Engine Labor Pricing Guide:

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Appropriations,1971      **Congressional Record** United States. Congress,1979 The Congressional Record is the official record of the proceedings and debates of the United States Congress It is published daily when Congress is in session The Congressional Record began publication in 1873 Debates for sessions prior to 1873 are recorded in The Debates and Proceedings in the Congress of the United States 1789 1824 the Register of Debates in Congress 1824 1837 and the Congressional Globe 1833 1873

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## **Table of Contents Engine Labor Pricing Guide**

1. Understanding the eBook Engine Labor Pricing Guide
  - The Rise of Digital Reading Engine Labor Pricing Guide
  - Advantages of eBooks Over Traditional Books
2. Identifying Engine Labor Pricing Guide
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an Engine Labor Pricing Guide
  - User-Friendly Interface
4. Exploring eBook Recommendations from Engine Labor Pricing Guide
  - Personalized Recommendations
  - Engine Labor Pricing Guide User Reviews and Ratings
  - Engine Labor Pricing Guide and Bestseller Lists
5. Accessing Engine Labor Pricing Guide Free and Paid eBooks

- Engine Labor Pricing Guide Public Domain eBooks
- Engine Labor Pricing Guide eBook Subscription Services
- Engine Labor Pricing Guide Budget-Friendly Options
- 6. Navigating Engine Labor Pricing Guide eBook Formats
  - ePub, PDF, MOBI, and More
  - Engine Labor Pricing Guide Compatibility with Devices
  - Engine Labor Pricing Guide Enhanced eBook Features
- 7. Enhancing Your Reading Experience
  - Adjustable Fonts and Text Sizes of Engine Labor Pricing Guide
  - Highlighting and Note-Taking Engine Labor Pricing Guide
  - Interactive Elements Engine Labor Pricing Guide
- 8. Staying Engaged with Engine Labor Pricing Guide
  - Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers Engine Labor Pricing Guide
- 9. Balancing eBooks and Physical Books Engine Labor Pricing Guide
  - Benefits of a Digital Library
  - Creating a Diverse Reading Collection Engine Labor Pricing Guide
- 10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
- 11. Cultivating a Reading Routine Engine Labor Pricing Guide
  - Setting Reading Goals Engine Labor Pricing Guide
  - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Engine Labor Pricing Guide
  - Fact-Checking eBook Content of Engine Labor Pricing Guide
  - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
  - Utilizing eBooks for Skill Development

- Exploring Educational eBooks

#### 14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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web gehirngerechte und einfache methoden werden auch ihren langgehegten wunsch nach weiteren sprachen erfüllen in nur acht bis zwölf wochen verstehen und sprechen sie die basis einer neuen sprache und das ganz einfach bequem und schnell sie werden es lieben dieses buch räumt mit den mythen rund um s sprachen lernen auf

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web nov 25 2019 so kannst du eine fremdsprache lernen 1 mach dir klar wozu es mag banal klingen aber wenn du keinen guten grund hast eine neue sprache zu lernen bleibst du wahrscheinlich nicht langfristig motiviert jemanden mit deinem französisch beeindrucken zu wollen ist kein besonders guter beweggrund

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web sprachen lernen mit diesen apps geht das einfach und schnell eine neue sprachen lernen das ist für viele ein großes ziel gleichzeitig hört sich das aber auch erstmal umständlich und schwierig an dabei gibt es mittlerweile einige apps und anbieter die dir einfach und spielerisch deine wunschsprache beibringen

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web einfacher und bequemer war es so noch nie mit hilfe unseres sprachkurses ihrer wahl werden sie schnell ans ziel kommen und die von ihnen gewählte sprache schnell erlernen das beste daran ist sie können über all lernen es dauert ja nur 17 minuten ihrer wertvollen zeit am tag

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web viele menschen berichten dass sie eine sprache viel einfacher und schneller erlernen konnten indem sie zum beispiel ihre filme oder serien in der fremdsprache ansahen oder per stream das ladesradio im hintergrund laufen ließen

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web lerne neue sprachen mit der langzeitgedächtnis lernmethode jetzt wesentlich schneller als mit herkömmlichen lernmethoden durch die einzigartige langzeitgedächtnis lernmethode bequem und innerhalb kürzester zeit einen neuen wortschatz lernen und sich in allen situationen ausdrücken können

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web willkommen bei unseren online sprachkursen in denen du eine sprache bequem und flexibel lernen kannst die umfassende und interaktive online lernerfahrung wird dich garantiert begeistern

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web sprachkurse sind eine mögliche methode zum sprachenlernen die klassische form des sprachkurses gibt es an der universität an volkshochschulen oder bei privaten sprachschulen hier findet das lernen einer sprache nach schulischem vorbild statt

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web aus welchem grund auch immer du möchtest einfach türkisch lernen schnell unkompliziert kostenlos dann bist du hier genau richtig du hast nur 48 stunden zeit eine sprache zu lernen absolut logisch soll sie sein und mindestens ein prozent der weltbevölkerung soll sie sprechen ganz klar der marsmensch wird türkisch lernen

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web endlich einfach bequem und schnell neue sprachen lernen das ist möglich mit der technologie von kosys hier kannst du mit gehirngerechten lerntechniken neue sprachen so einfach lernen wie deine eigene muttersprache