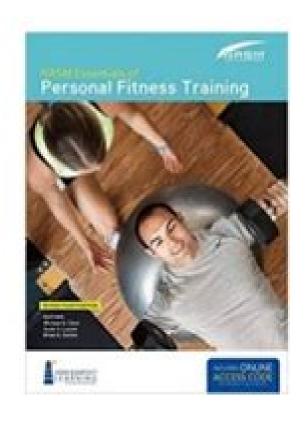
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RC Schank

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the operation of overhead travelling crane is completely controlled by using programmable logic controller plc which is used for automation of real world processes such as control of machinery on factory assembly lines the system sequence of operation is designed by ladder diagram and plc programming software

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plc lab manual 4 part 2 1 assemble the components of the circuit shown in figure 1 2 on the control board and make the required wiring and connections mcb 1x10a r rr l2 l1 n sw1 220v 50hz coil l 220vac fig 1 2 energizing and de energizing relay using on off switch 2 once you are finished with the connections call the instructor to check

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