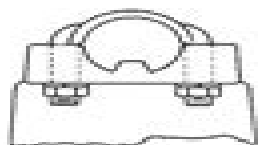




# JOINT KIT ATTACHING HARDWARE & TORQUE SPECIFICATIONS CHART

## U-BOLT



Series	Kit No.	U-Bolt Ass'ys.	Recommended Nut Torque
1280	5-200X	2-94-28X	14-17 Lb. Ft.
1310	5-153X	2-94-28X	14-17 Lb. Ft.
1330	5-213X	2-94-28X	14-17 Lb. Ft.
1350	5-178X	3-94-18X	20-24 Lb. Ft.
1410	5-160X	3-94-18X	20-24 Lb. Ft.
1480	5-188X	3-94-28X	32-37 Lb. Ft.
1550	5-155X	3-94-28X	32-37 Lb. Ft.

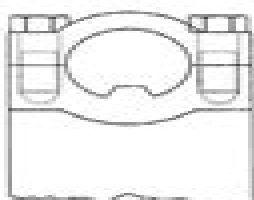
## BEARING STRAP



**WARNING:** Bearing Strap Retaining Bolts Should **NOT** Be Reused.

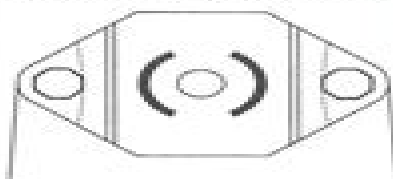
Series	Kit No.	Strap Kit Ass'ys.	Recommended Bolt Torque
SPL90	SPL90X	90-70-28X	45-60 Lb. Ft.
1210	5-443X	2-70-18X	13-18 Lb. Ft.
1280	5-200X	2-70-18X	13-18 Lb. Ft.
1310	5-153X	2-70-18X	13-18 Lb. Ft.
1330	5-213X	2-70-18X	13-18 Lb. Ft.
1350	5-178X	3-70-28X	30-35 Lb. Ft.
1410	5-160X	3-70-28X	30-35 Lb. Ft.
1480	5-188X	3-70-38X	55-60 Lb. Ft.
1550	5-155X	3-70-38X	55-60 Lb. Ft.
1610	5-438X	5-70-28X	55-60 Lb. Ft.
1710	5-515X	6.5-70-18X	130-135 Lb. Ft.
1760	5-469X	6.5-70-18X	130-135 Lb. Ft.
1810	5-510X	6.5-70-18X	130-135 Lb. Ft.

## CAP & BOLT



Series	Kit No.	Cap & Bolt Ass'ys.	Recommended Bolt Torque
1650	5-165X	5-70-18X	77-103 Lb. Ft.
1850	5-185X	8-70-18X	110-147 Lb. Ft.
1850	5-227X	8-70-18X	110-147 Lb. Ft.
1910	5-316X	N.S.S.	110-147 Lb. Ft.
1950	5-339X	9-70-18X	271-362 Lb. Ft.
2010	5-371X	N.S.S.	102-118 Lb. Ft.
2050	5-340X	9-70-28X	744-844 Lb. Ft.
2110	5-372X	N.S.S.	171-197 Lb. Ft.
2150	5-298X	9-70-38X	744-844 Lb. Ft.
2210	5-373X	N.S.S.	260-298 Lb. Ft.

## BEARING PLATE



**WARNING:** Self Locking Bolts Should **NOT** Be Reused.

Series	Kit No.	Bolt Part No.	Recommended Bolt Torque
1610	*5-279X	5-73-709	26-35 Lb. Ft.
1710	*5-280X	6-73-209	38-48 Lb. Ft.
1760	*5-407X	6-73-209	38-48 Lb. Ft.
1810	*5-281X	6-73-209	38-48 Lb. Ft.
1880	*5-308X	7-73-315	60-70 Lb. Ft.
*New part nos. for kits with lockstraps available after Spring, 1994			
1610	5-674X	5-73-109 98-1741	17-24 Lb. Ft.
1710	5-675X	6-73-109 230323	32-42 Lb. Ft.
1760	5-677X	6-73-109 230323	32-42 Lb. Ft.
1810	5-676X	6-73-109 230323	32-42 Lb. Ft.

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**J Dewey**



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