

4. Clean the assembly of idler gear (2) and inspect the assembly of the idler gear for wear or damage. Refer to Specifications, "Gear Group (Front)" for more information. If necessary, replace the assembly of the idler gear.
5. Lubricate the bearings in the assembly of idler gear (2) with clean engine oil.

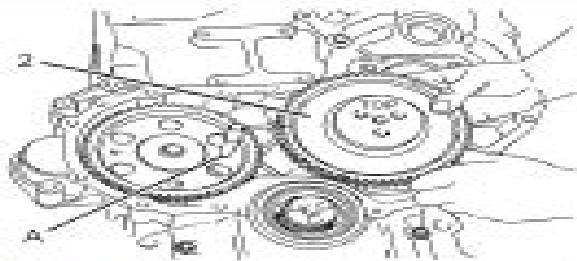


Illustration 145

g01299922

6. Align the timing mark on idler gear (2) with the timing mark on the camshaft gear. Refer to Illustration 145. Install the assembly of idler gear (2) into the recess in the timing case. Ensure that the identification mark TOP is upward.

**Note:** The idler gear must be tilted during installation. Ensure that the holes in assembly of the idler gear are aligned with the holes in the cylinder block.

7. Install bolts (1). Tighten bolts (1) to a torque of 44 N·m (32 lb ft).



Illustration 147

g01299927

Checking end play by using a dial indicator group

8. Use Tooling (C) in order to check the end play of the idler gear. Refer to Specifications, "Gear Group (Front)" for more information.
9. Use Tooling (C) in order to check the backlash between the idler gear and the camshaft gear. Refer to Specifications, "Gear Group (Front)" for more information.

10. Use Tooling (C) in order to check the backlash between the idler gear and the crankshaft gear. Refer to Specifications, "Gear Group (Front)" for more information.

11. Lightly lubricate all of the gears with clean engine oil.

**End By:**

- a. Install the fuel injection pump gear. Refer to Disassembly and Assembly, "Fuel Pump Gear - Install".
- b. If the engine is equipped with an air compressor, install the air compressor. Refer to Disassembly and Assembly, "Air Compressor - Remove and Install".
- c. If the engine is equipped with a vacuum pump, install the vacuum pump. Refer to Disassembly and Assembly, "Vacuum Pump - Remove and Install".
- d. If the engine is equipped with an accessory drive, install the accessory drive. Refer to Disassembly and Assembly, "Accessory Drive - Remove and Install".

K2200910

## Housing (Front) - Remove

### Removal Procedure

**Start By:**

- a. Remove the fan. Refer to Disassembly and Assembly, "Fan - Remove and Install".
- b. Remove the alternator. Refer to Disassembly and Assembly, "Alternator - Remove".
- c. Remove the crankshaft pulley. Refer to Disassembly and Assembly, "Crankshaft Pulley - Remove and Install".
- d. Remove the engine oil pan. Refer to Disassembly and Assembly, "Engine Oil Pan - Remove and Install".
- e. Remove the timing gears. Refer to Disassembly and Assembly, "Gear Group (Front) - Remove and Install".
- f. Remove the fuel injection pump. Refer to Disassembly and Assembly, "Fuel Injection Pump - Remove".

# Manitou Forklift Service Manual

**J Rink**



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