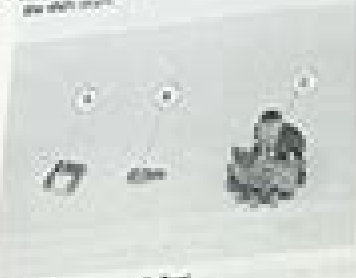


Insert a clean cloth into the crankcase opening around the camshaft end to keep the parts well lubed with the oil.

Install the shift shaft bracket and gear assembly into the shift shaft.



A. Bracket  
B. Pin  
C. Nut

Mount the shift shaft positioning assembly, and put the spring back into position.

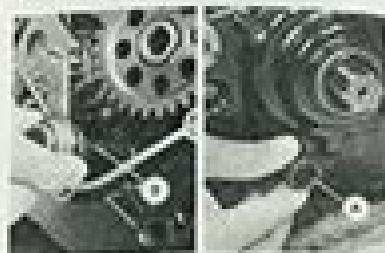


Check to see if the return spring pin is loose. If it is loose, remove it and apply a locking agent to the threads. Turn screw it back in, tightening the locknut.

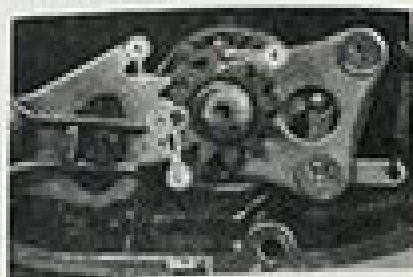


A. Return Spring Pin

Wipe the shift shaft off and push bracket back to the crankcase shift shaft oil seal, insert the camshaft drive mechanism shaft through the bracket, and fit the nut of the shift shaft gear back onto the bracket tooth of the output gear.



A. Shift Shaft Oil Seal Guide, 57001-204  
B. External Shift Mechanism



A. Shift Shaft Gear  
B. Washer Gear

Install the thrust washer, output shaft idle gear, thrust washer, and circlip. The side of the hub that protrudes the most faces in.

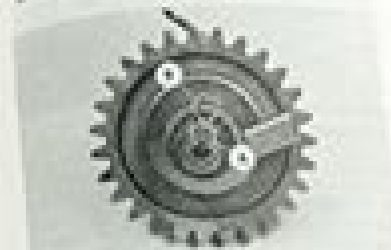


A. Washer

Mount the kick spring assembly with the thrust washer, and turn the kick shaft at the top clockwise.

"NOTES"

After installing nut on the kick shaft, slip the thrust gear through hole with the pin and nut on the shaft.



A. Push Mark (Kick Shaft)  
B. Push Mark (Thrust Gear)

**CAUTION**

Alignment of the output gear changes the kick spring pressure. If the kick spring pressure is too high, partial mesh of the kick gear and the output gear could cause kick mechanism noise. If the kick spring pressure is too heavy, the kick spring could weaken or break.

After the kick spring back into the kick spring hole, with the washers face on the right side of the crankcase.

Mount the primary gear by hand with the hole facing outward to accommodate the toothed washer.



A. Primary Gear  
B. Washers Kit

Once the primary gear is fully in place, push a new toothed washer with the tooth facing over the hole in the primary gear, and put on the primary gear nut.

Mount the thrust washer, thrust roller bearing, thrust bearing, and thrust washer in the order.



A. Thrust Roller  
B. Shim

Mount the thrust roller on the pin in the thrust roller, and put on the shim.

Push the thrust roller with the shim back, and adjust the thrust roller to 1/16" of shim between



A. Thrust Roller  
B. Shim

Mount the thrust roller nut on

"NOTES"

When replacing any shim to the thrust roller plate with limited the thrust roller plate has toward the oil pump housing position to the right side of the engine

Thrust Plate Installation

# Kdx 250 Service Manual

**Thirumalaisamy P.**  
**Velavancorresponding**



## **Kdx 250 Service Manual:**

## The Enigmatic Realm of **Kdx 250 Service Manual**: Unleashing the Language is Inner Magic

In a fast-paced digital era where connections and knowledge intertwine, the enigmatic realm of language reveals its inherent magic. Its capacity to stir emotions, ignite contemplation, and catalyze profound transformations is nothing short of extraordinary. Within the captivating pages of **Kdx 250 Service Manual** a literary masterpiece penned by a renowned author, readers attempt a transformative journey, unlocking the secrets and untapped potential embedded within each word. In this evaluation, we shall explore the book's core themes, assess its distinct writing style, and delve into its lasting effect on the hearts and minds of those who partake in its reading experience.

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