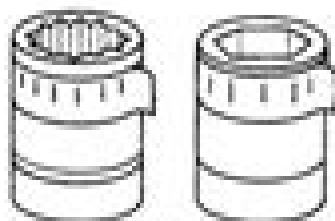


Hydraulic System/Steering Cylinder

16. Put tape around a nickel. Make marks on the tape to divide the nickel into 1/12's.



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17. Put a piece of wire on the rod, over the piston, to point to one of the marks.

18. Tighten nut one mark (1/12) turn.



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19. Apply petroleum jelly on seals and chamber of barrel. Apply a light coat of clean hydraulic oil to rod guide threads and threads of spinner nut.

IMPORTANT: To prevent seal damage, the barrel, piston, and rod must be in alignment during installation.

20. Carefully push piston and rod guide into barrel. Keep piston and rod guide together.



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21. Push rod guide into barrel just enough to install snap ring. Install snap ring.

22. Pull rod guide against snap ring.

23. Apply a light film of oil to 1/2 of barrel at end between rod guide and spinner nut to help remove nut.

24. Place filar ring between rod guide and spinner nut.



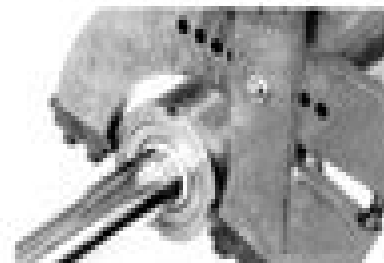
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Hydraulic System/Priority Valve

25. Clean spinner nut and rod guide threads using clean and cure primer.

Apply thread lock and torque precision strength to threads.

26. Install nut and tighten nut until rod guide and nut marks, made before disassembly, align. Be sure nut is tight.



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REMOVE AND INSTALL STEERING CYLINDER BUSHINGS

Remove and install bushing (A) using slits from drive rod.



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REMOVE AND INSTALL PRIORITY VALVE

Drain reservoir or attach vacuum pump to reservoir vent hose. Reservoir capacity is approximately 16 L (26 gal) on 5045, 102 L (27 gal) on 5245, and 115 L (30 gal) on 5445.

Tighten priority valve mounting plate to transmission case cap screws to 250 ft-in (34 N-m).

Fill hydraulic reservoir with oil to proper level. (See Hydraulic System-CK, Group 0004.)



- A-Priority Valve-to-Priority Valve Line
- B-Priority Valve-to-Steering Valve "H" Port Line
- C-Priority Valve-to-Control Valve Line
- D-Priority Valve-to-Steering Valve "L" Port Line
- E-Priority Valve-to-Reservoir Line
- F-Mounting Plate Screws of Case

John Deere 644g Service Manual

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