



High pressure fuel pump exploded view

A—High pressure fuel pump
B—Adapter plate
C—Drive gear

D—Nut
E—O-ring
F—Pump position sensor
G—Fuel supply fitting

H—Fuel leak-off fitting
I—Cap screw (high pressure pump-to-adapter plate)

CD00864

Disassemble and Reassemble High Pressure Fuel Pump

A) Disassembling

1. Remove gear (C) using JDG1560 tool. Use a vise with claws to block the gear when removing gear.
2. Remove the two cap screws (I) and separate high pressure pump (A) from adapter plate (B).
3. Replace parts as necessary.

B) Reassembling

1. Install high pressure pump (A) on adapter plate (B) with a new O-ring (E). Tighten the 2 cap screws (I) to specification.

Specification

High pressure pump to adapter plate—Torque..... 40 N·m (30 lb-ft)

2. Install gear (C) on pump shaft then tighten nut (D) to specification. Use a vise with claws to block the gear when tightening.

Specification

High pressure pump gear nut—Torque..... 95 N·m (70 lb-ft)

3. Install pump position sensor (F) onto adapter plate then tighten to specification.

Specification

Pump position sensor to adapter plate—Torque..... 15 N·m (11 lb-ft)

4. Install fuel supply elbow fitting (G) on high pressure pump. Orient fitting to be in line with fuel line. Tighten fitting nut to specification.

Specification

Fuel supply elbow fitting nut-to-high pressure pump—Torque..... 20 N·m (15 lb-ft)

5. Install fuel leak-off fitting (H) on high pressure pump. Orient fitting vertical pointing down. Tighten fitting nut to specification.

Specification

Fuel leak-off fitting nut-to-high pressure pump—Torque..... 15 N·m (11 lb-ft)

Continued on next page

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