Group 25 SEPARATION

REMOVING AND INSTALLING ENGINE

Removal

Most rerylow procedures on the engine can be accomplished with the engine in the unit. If the crankshaft is to be removed or in event of a general over-"haut, remove the engine as follows:

Remove hood and crittle housing.

Disconnect all 5:e necessary wiring, trikage and lines from both sides of the engine.

Disconvect radiator hoses and remove radiator and pump with support as a unit.

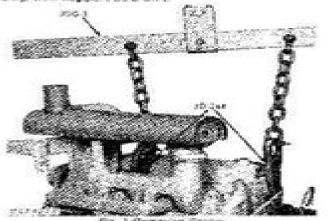


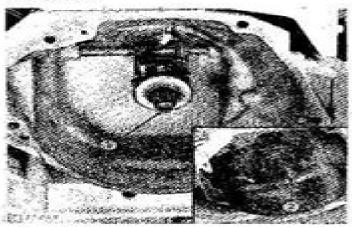
Fig. 1-Hemoving Engine

Initial two JD-244 Litting Brackets or JDG-19 Lifting Eyes (Fig. 1) on cylinder head.

Attach JOG-1 or JDG-23 Lifting Sting or D01043AA Load Positioning Sling to etting adapters. Remova cap. screws securing engine flywheel housing to clutch housing or suverser housing and with a hoist remove engine from unit.

NOTE: Attenuate method would be to remove the engine, radiator, and pump with appoint as one unit.

Installation



t -- Trimes religiolizar inspect Schools

2 - Rieverser Front (Braft)

Figs. Bi-Engine Instructing Plant's.

To install engine correcilly, time up and screw hotes: of engine with those of cluten housing. Bar engine over, holding it in a horizontal position and exerting at stoody pressure on the engine toward the clutch housing until the engine chitch indexes with transmission input shaft or front spider shaft (direction reverments of Fig. 75.

Rofer to specifications for correct hardware torque wadanes.

In stell radiator and noses.

Connect all the necessary wiring, tinkage and lines. to beth sides of engine.

Start engine and check for oil or water leaks.

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J Rink

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