

Install fuel transfer pump and connect fuel lines.

Open fuel tank shut-off valve.

Connect cable to fuel gauge sending unit and to air cleaner restriction warning switch.

*On tractors with Silux lighting system:* Connect headlight cables at distributor.

Lift and slide radiator into location from the left side of tractor. Slide fan shroud forward over radiator and secure with screws. Secure radiator to front axle support. Install upper and lower water hoses.

*Only on tractors equipped with oil cooler:* Connect hose elbow between hydraulic oil reservoir and oil cooler at top of oil cooler and return line at bottom of oil cooler.

*Only on tractors not equipped with oil cooler:* Connect oil line to oil reservoir and tighten both hose clamps at radiator assembly.

Connect bleed line to hydraulic reservoir.

Connect hydraulic pump pressure line and install line spacers and clamps (see fig. 2).

Connect air intake pipe at manifold and air cleaner.

Attach drag link to bell crank and tighten slotted nut to specified torque.

Install hood and radiator side grille screens.

Fill radiator with clear, soft water, adding an anti-freeze and rust inhibitor mixture (see operator's manual). Refill transmission case with oil (see operator's manual).

Connect battery ground straps.

**IMPORTANT:** Always connect ground strap to negative (-) pole of batteries.

Start engine and check fuel lines, hydraulic lines and water hoses for leaks.

## REMOVING AND INSTALLING ENGINE

**NOTE:** For most engine service operations the engine need not be removed. However, if the crankshaft has to be removed or in case of major overhaul, remove engine.

### REMOVAL

For safety disconnect ground straps from batteries.

Separate tractor front end from engine, as explained previously.

Disconnect cables between alternator and regulator by removing three-terminal plug at alternator. Disconnect red cable at terminal B+ of alternator.

Disconnect all cables 4 at starting motor (see fig. 4). Disconnect oil pressure warning switch cable 3 and cable at signal horn.

*On tractors with operator's cab, remove cab (see "Removing Operator's Cab").*

Disconnect flexible shaft 2 of speed-hour meter at clutch housing and camshaft.

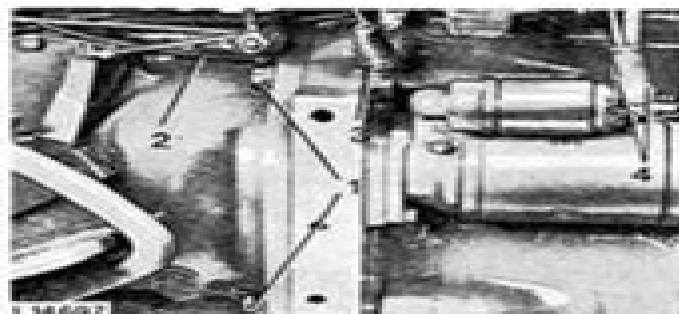


Fig. 4 — Separating between Engine and Clutch Housing, R.H. Side

- 1 Engine attaching points
- 2 Flexible shaft of speed-hour meter
- 3 Oil pressure warning switch
- 4 Starter cables

If necessary, replace gasket of flexible shaft.

# John Deere 1630 Service Manual

**Puttick and Simpson (messrs.)**



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### **Table of Contents John Deere 1630 Service Manual**

1. Understanding the eBook John Deere 1630 Service Manual
  - The Rise of Digital Reading John Deere 1630 Service Manual
  - Advantages of eBooks Over Traditional Books
2. Identifying John Deere 1630 Service Manual
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an John Deere 1630 Service Manual
  - User-Friendly Interface
4. Exploring eBook Recommendations from John Deere 1630 Service Manual
  - Personalized Recommendations

- John Deere 1630 Service Manual User Reviews and Ratings
- John Deere 1630 Service Manual and Bestseller Lists
- 5. Accessing John Deere 1630 Service Manual Free and Paid eBooks
  - John Deere 1630 Service Manual Public Domain eBooks
  - John Deere 1630 Service Manual eBook Subscription Services
  - John Deere 1630 Service Manual Budget-Friendly Options
- 6. Navigating John Deere 1630 Service Manual eBook Formats
  - ePub, PDF, MOBI, and More
  - John Deere 1630 Service Manual Compatibility with Devices
  - John Deere 1630 Service Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
  - Adjustable Fonts and Text Sizes of John Deere 1630 Service Manual
  - Highlighting and Note-Taking John Deere 1630 Service Manual
  - Interactive Elements John Deere 1630 Service Manual
- 8. Staying Engaged with John Deere 1630 Service Manual
  - Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers John Deere 1630 Service Manual
- 9. Balancing eBooks and Physical Books John Deere 1630 Service Manual
  - Benefits of a Digital Library
  - Creating a Diverse Reading Collection John Deere 1630 Service Manual
- 10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
- 11. Cultivating a Reading Routine John Deere 1630 Service Manual
  - Setting Reading Goals John Deere 1630 Service Manual
  - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of John Deere 1630 Service Manual
  - Fact-Checking eBook Content of John Deere 1630 Service Manual

- Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
  - Utilizing eBooks for Skill Development
  - Exploring Educational eBooks
- 14. Embracing eBook Trends
  - Integration of Multimedia Elements
  - Interactive and Gamified eBooks

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