

Camshaft timing

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12:34 AM

Camshaft, Balancer Shafts and Timing Gear Train

NOTE: Balancer shafts can also be identified by stamped letters at rear of shafts.

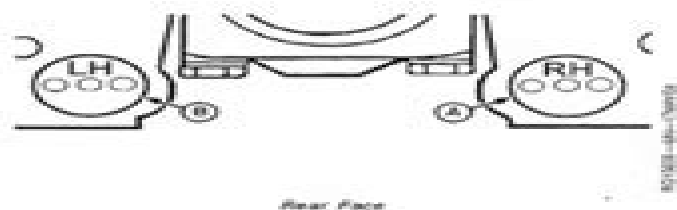
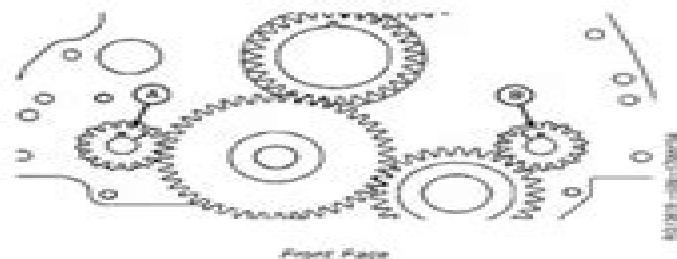
"R" or "RH" for right-hand side shaft.

"L" or "LH" for left-hand side shaft.

- Identify right and left balancer shafts according to the gear timing marks as shown.

A—Right-hand Side Shaft
(Camshaft Side)

B—Left-hand Side Shaft
(Injection Pump Side)



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IMPORTANT: Balancer shafts **MUST BE** installed in the location from which removed. Reversing shaft locations could result in excessive bushing and shaft wear. In this case, replace the balancer shaft and bushings.

- Install balancer shafts and thrust plates. Tighten thrust plate cap screws to specifications.

| | |
|------------------|---------------------|
| Balancer Shaft | Specification |
| Thrust Plate Cap | |
| Screws—Torque | 40 N·m (29.5 lb-ft) |



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John Deere 404timing Marks

Patrick Vollmar



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