

9.7a Make sure the mark made on the chain aligns with that on the sprocket



9.7b The screw fits into the inner of the two holes in the axle on the right-hand head...



9.7c ...and into the outer hole on the left

on removal (see illustration). Align the bones and insert the axle, shouldered end first and screw holes facing away from the head (see illustration 9.3b). Align the screw holes and tighten the screw to the specified torque (see illustrations).

8 Install the camshafts or camshaft driven gears as required (Section 8).

10 Cylinder head removal and installation



Caution: The engine must be completely cool before beginning this procedure or the cylinder head(s) may become warped.

Note: The cylinder heads can be removed with the engine in the frame. If the engine has been removed, ignore the steps which do not apply.

Special tool: A degree disc is required for angle-tightening the cylinder head bolts.

Removal

1 Disconnect the battery negative (-) terminal (see Chapter 8).

2 Drain the coolant (see Chapter 1).

3 Remove the exhaust system (see Chapter 4).

4 Remove the injector cover (see illustration 6.2). Undo the fuel injector screw and displace the injector (see illustration).

5 Remove the throttle body (see Chapter 4). Disconnect the by-pass air hose from the cylinder head.

6 Remove the camshafts with the driven gears on them, and the shims, and if required the followers (see Section 8).

7 Remove the intermediate shaft (Section 9).

8 On the left-hand cylinder head, release and disconnect the camshaft position (CMP) sensor wiring (see illustration 4.12c).

9 Each cylinder head is secured by two 6 mm and four 10 mm bolts (see illustration). First undo the two 6 mm bolts.

10 Slacken the 10 mm bolts evenly and a little at a time in a criss-cross pattern and remove them when loose.

11 Pull the cylinder head off (see illustration). If it is stuck, tap around the joint face between the head and the cylinder with a soft-faced mallet to free it. Do not attempt to free the head by levering with a screwdriver between the head and cylinder – you'll

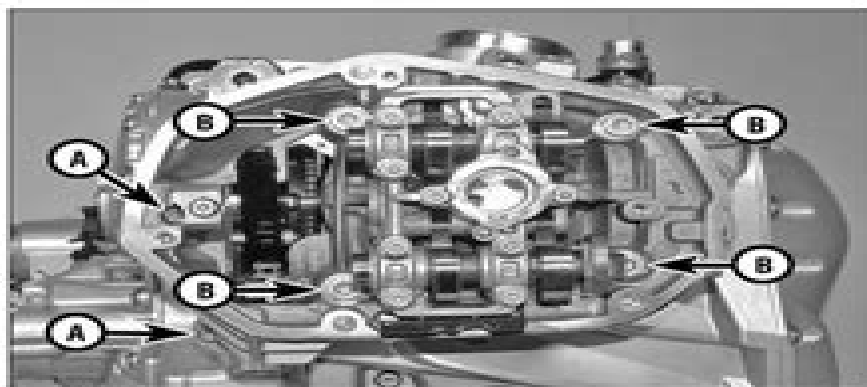


10.4 Displace the injector

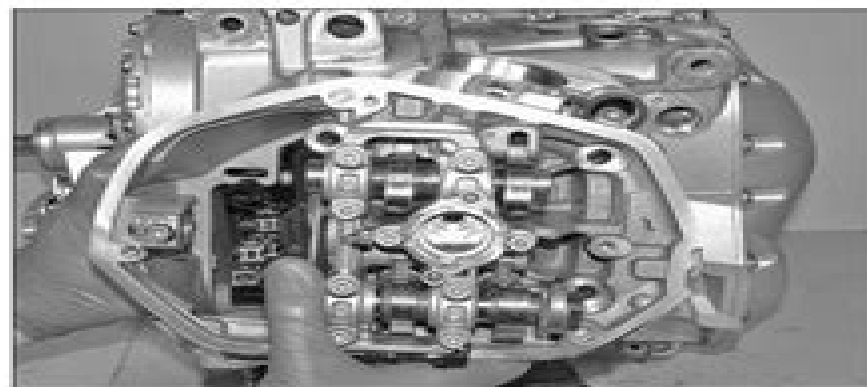
damage the sealing surfaces. When removing the head note how the cam chain guide blade lug locates in the slot, and draw it out as you remove the head so it stays in the engine.

12 Remove the cylinder head gasket (see illustration) – a new one must be used. Remove the dowel and the locating pin if loose. Stuff some clean rag into the cam chain tunnel.

13 Check the old cylinder head gasket and the sealing surfaces on the cylinder head and



10.9 6mm bolts (A), 10mm bolts (B)



10.11 Remove the cylinder head

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Jianjun Gao



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