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CLUTCH MAIN UNIT (EATON 1402)

CL02-11



6. INSTALL LOCKWASHER AND SIX (6) 3/8" x 16 UNC MOUNTING BOLTS HAND TIGHTEN.

- (1) Remove the two (2) guide studs and replace with the remaining mounting bolts with lockwasher. Using a torque wrench, progressively tighten the eight (8) mounting bolts using the following cross-cross pattern. Starting at lower left.

Tightening Torque:

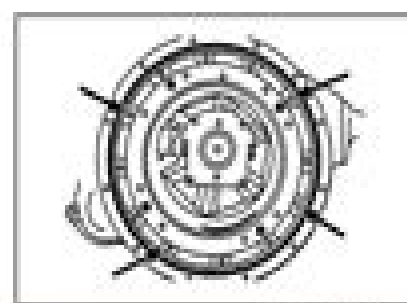
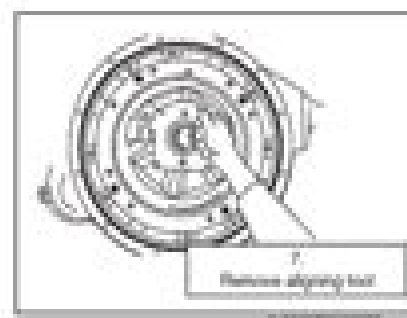
50-64 Nm (510-665 kgf cm, 37-47 lbf ft)

CAUTION

Failure to tighten these bolts in this manner can:

- Prevent the clutch cover from "centering" into the pilot area of the flywheel.
- Cause permanent damage to the clutch cover (i.e. become cracked or broken).
- Cause the clutch assembly to be out-of balance with the flywheel.

7. REMOVE THE ALIGNING TOOL.



8. USING A 1/4" (6 mm) DIAMETER FLAT NOSE PUNCH, LIGHTLY TAP EACH OF THE FOUR (4) POSITIVE SEPARATOR PINS TOWARD THE FLYWHEEL. PERFORMING THIS STEP WILL VERIFY THAT ALL FOUR (4) PINS ARE FLUSH AGAINST THE FLYWHEEL.

CAUTION

Failure to perform this step properly may cause the clutch to drag (clutch does not release). Excessive force can damage the pins and cause a release problem.

NOTICE

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A Gutmann



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