

## Paragraphs 10-11

(14). Remove snap ring (3), then bump shaft (5) and bearing (4) out front of housing bore.

Inspect all parts for scoring, wear or other damage and renew if necessary. Always renew all "O" rings, gaskets and oil seal.

Install new oil seal (7) with lip facing inward and front of seal flush with outer surface of housing. When renewing needle bearings (9), press against numbered side of bearing. Bearings should be slightly below flush with machined surface of housing. Press bearing (4) onto shaft (5), then install the shaft and bearing in bore of housing (8). Install snap ring (3), spacer (2), key (6) and gear (1), then install retaining nut. Install the other key (6) in shaft and slide gear (10) onto key (6) in shaft and slide gear (10) onto shaft over the key. Install the idler

shaft and gear assembly (11, 12, 13 and 14). Position thin gasket (15) around gears and locate body (17) over gears being careful not to damage the gasket. Install the thicker gasket (19) and plate (20) and tighten the assembly screws to 11-14 N · m (8-10 ft.-lbs.) torque. Use care when assembling relief valve (21, 22, 23, 24 and 25). Install the adjusting plug (24) as near as possible to position from which it was removed. Reinstall pump and check relief pressure as outlined in paragraph 7.

### Gasoline Models

**10. OVERHAUL.** Remove reservoir cover (29)—Fig. 11), filter (16), stud (30) and screw (31), then lift off reservoir (27). Establish the setting of the relief valve plug (24) before removing plug. Remove

screws attaching body (17) to the housing (10 and 11), Woodruff key (6), idler shaft (13) and pin (14). Remove nut, gear (1), sleeve (2) and snap ring (3), then bump shaft (5) and bearing (4) out front of housing.

Install new seal (7) with lip toward rear of pump and front of seal flush with the step in front of housing bore. Press new bearings (9) into bores in body (17) and housing (8) until bearing is just below flush. Press only on numbered side of bearing which should be toward gears (10 and 11). Press bearing (4) onto shaft (5), then install the shaft and bearing in bore of housing (8). Install snap ring (3), spacer (2), key (6) and gear (1), then install retaining nut. Install other key (6) in shaft and slide gear (10) onto shaft over key. Install the idler shaft and gear assembly (11, 12, 13 and 14). Position gasket (15) around gears and locate body (17) over gears being careful not to damage gasket. Install and tighten assembly screws to 11-14 N · m (8-10 ft.-lbs.) torque. Install relief valve (21, 22, 23 and 24). Install plug (24) as near as possible to original location to facilitate relief setting. Reinstall pump and check relief valve pressure setting as outlined in paragraph 7.

## STEERING GEAR AND CONTROL VALVE

### Models MF230-MF235-MF245

The steering gear assembly includes the power steering control valve, power assist piston and cylinder and as well as steering shaft, rack, and pitman shafts necessary for manual steering.

**11. REMOVE AND REINSTALL.** To remove the power steering gear, first remove the battery and the steering wheel. Disconnect the oil pressure line at gage and tachometer cable at both ends, then remove the tachometer cable and cable housing. Mark all wires to facilitate reassembly, then disconnect all wires from instrument panel gages. Remove lights from panel gages and disconnect fuel shut-off from injection pump (diesel models). Remove the complete instrument panel with gages. Disconnect wires from starter switch and light switch, then unbolt and remove the rear hood assembly with starter and light switches installed. Disconnect linkage from both ends of the throttle cross shaft, then slide shaft from left side of tractor. Remove the complete air cleaner assembly and the battery platform. Clean the area thoroughly before disconnecting any power steering lines. Disconnect hydraulic lines and plug all openings to prevent entrance of

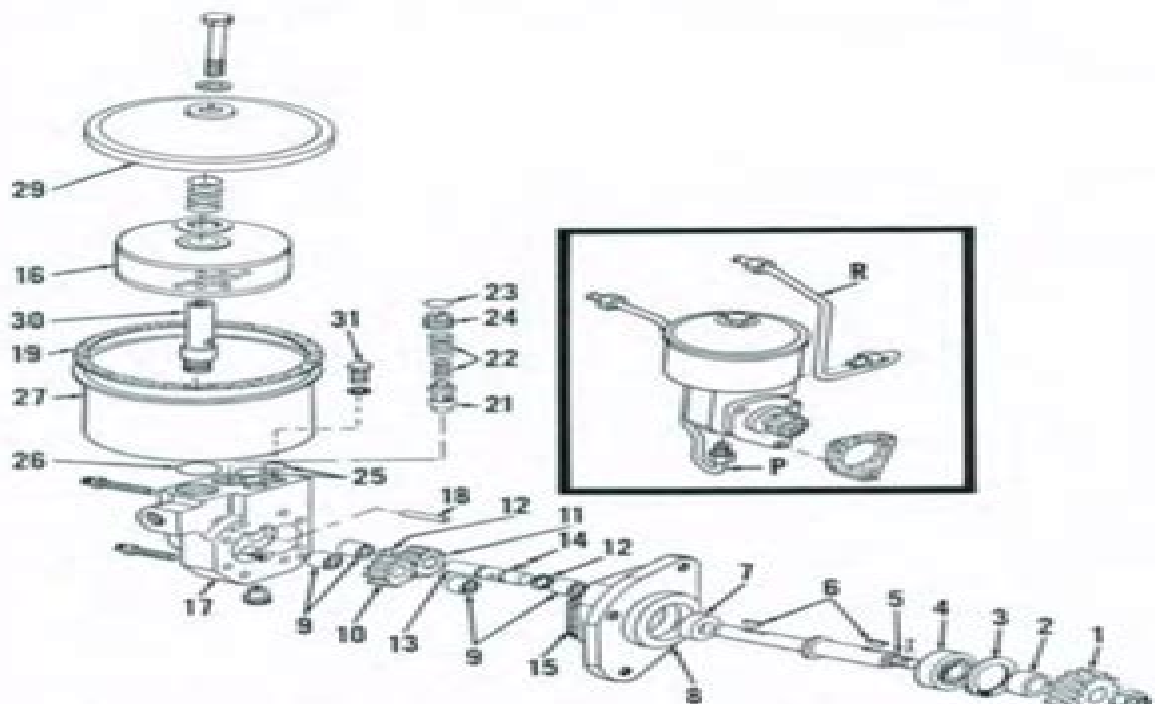


Fig. 11—Exploded view of power steering pump used on Models MF230, MF235 and MF245 equipped with gasoline engine. Inset shows location of pressure line (P) and return line (R).

1. Gear	20. Stud	29. Reservoir cover
2. Spacer	21. Relief valve	30. Stud
3. Snap ring	22. O-ring	31. Screw
4. Bearing	23. O-ring	
5. Shaft	24. Relief adjusting plug	
6. Woodruff keys		
7. Seal		
8. Housing		
9. Needle bearings		
10. Drive gear		
11. Drive gear		
12. Ring		
13. Idler shaft		
14. Pin		
15. Gasket		
16. Filter		
17. Body		
18. Control pin		
19. Gasket		
20. Stud		
21. Relief valve		
22. O-ring		
23. O-ring		
24. Relief adjusting plug		
25. O-ring		
26. Housing		
27. Reservoir		
28. O-ring		
29. Reservoir cover		
30. Stud		
31. Screw		

# Mf 240 Repair Manual

**A Gutmann**



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