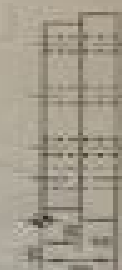
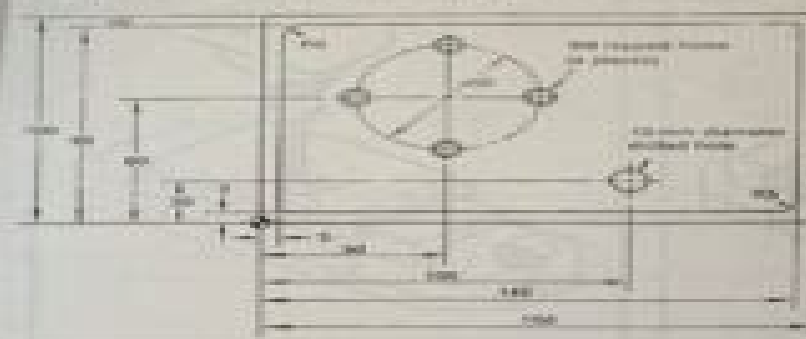


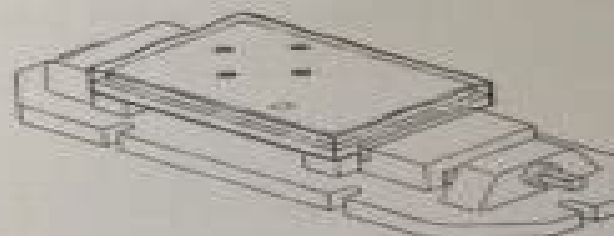
## PART DRAWINGS AND STOCK MATERIALS

Figure 1 shows the part drawing for which a program is to be created using this manual.



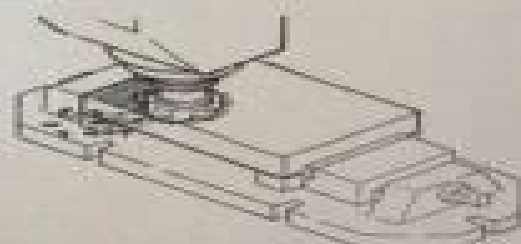
Material: Carbon Steel  
Finish: machined surface (17, 7, 7)

Held by a vise, the part to be machined is shown below.

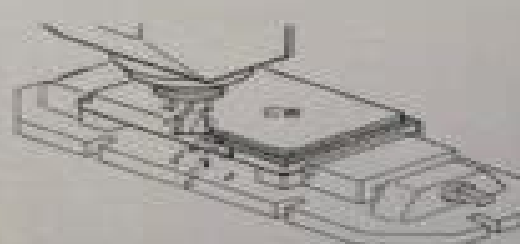


Machining of this part consists of the following four processes:

① Mill the top face of the work.



② End-cut the edges of the work.



# Mazatrol M32 Manual

**Kenneth W. Evans**



**Mazatrol M32 Manual:**

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