

Code	Group	Description	Modal	Page
G00	1	Rapid Move	Y	10
G01	1	Linear Feed Move	Y	10
G02	1	Clockwise Arc Feed Move	Y	11
G03	1	Counter Clockwise Arc Feed Move	Y	11
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G09	0	Exact stop	N	14
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G21	6	Millimeter	Y	20
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G50	9	Cancel Scaling	Y	25
G51	9	Scale Axes	Y	25
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Karin Nielsen-Saines

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