

M - Code

| | | | |
|-----|--|-----|---|
| M00 | PROGRAM STOP | M55 | CHUCK LOW PRESSURE * |
| M01 | OPTIONAL PROGRAM STOP | M56 | QUILL FORWARD |
| M02 | PROGRAM END | M57 | QUILL REVERS |
| M03 | SPINDLE CW | M58 | TAILSTOCK FORWARD* |
| M04 | SPINDLE CCW* | M59 | TAILSTOCK REVERS* |
| M05 | SPINDLE STOP | M60 | BAR FEEDER* |
| M06 | TOOL CHANGE AT HOME POSITION (FOR SIEMENS) | M61 | PART CATCHER UP* |
| M07 | CTS(HIGH PRESSURE COOL) ON* | M62 | - PART CATCHER DOWN* |
| M08 | COOLANT ON | M63 | AUTO DOOR OPEN* |
| M09 | ALL COOL OFF | M64 | AUTO DOOR CLOSE* |
| M10 | SPAN FILTER ON* | M65 | QUILL/TAILSTOCK IN USE |
| M11 | SPAN FILTER OFF* | M66 | QUILL/TAILSTOCK NOT IN USE |
| M14 | AIR/OIL MIST ON* | M68 | AXIS MOVEMENT POSSIBLE WITH CHUCK DECLAMP ON |
| M15 | AIR/OIL MIST OFF* | M69 | AXIS MOVEMENT POSSIBLE WITH CHUCK DECLAMP OFF |
| M16 | TOOL CHANGE AT ANY POSITION (FOR SIEMENS) | M71 | SPINDLE BRAKE CLOSE (FOR TMC)* |
| M17 | SUB PROGRAM END | M72 | SPINDLE BRAKE OPEN (FOR TMC)* |
| M19 | MAIN SPINDLE ORIENTATION | M73 | AIR SEAT CONFIRMATION ON* |
| M20 | LIVE TOOL ORIENTATION (FOR TMC)* | M74 | AIR SEAT CONFIRMATION OFF* |
| M30 | PROGRAM END | M81 | STEADY REST CLAMP* |
| M32 | SHOFTURN PROGRAM END | M82 | STEADY REST DECLAMP* |
| M33 | TOOL PROBE DOWN* | M83 | JOB PROBE ON* |
| M34 | TOOL PROBE UP* | M84 | JOB PROBE OFF* |
| M41 | SPINDLE GEAR STAGE 1* | M91 | 2nd STEADY REST CLAMP* |
| M42 | SPINDLE GEAR STAGE 2* | M92 | 2nd STEADY REST DECLAMP* |
| M50 | CHUCK CLAMP | M94 | Steady Rest Engage/Unlock* |
| M51 | CHUCK DECLAMP | M95 | Steady Rest Disengage/Lock* |
| M52 | CHIP CONVEYOR ON | M96 | Tailstock Engage/Unlock* |
| M53 | CHIP CONVEYOR OFF | M97 | Tailstock Disengage/Lock* |
| M54 | CHUCK HIGH PRESSURE * | | * OPTIONAL |

M Codes For Doosan

EW Minium



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