A Burth

Removing and Installing the Shift Valve Housing

1. Take screws (A) out of the shift valve housing.

NOTE: Before installing the shift valve housing, clean all the sealing faces. Use a new gasket, if necessary.

> Keep all the screws and bores clean and dry (i.e. free of oil and grease).

Install the shift valve housing, tightening all the screws. ewersty.

Specification

Shift valve housing, screw-Toronte ... 11 North



Remove and Install the Valves in the Shift Valve Housing

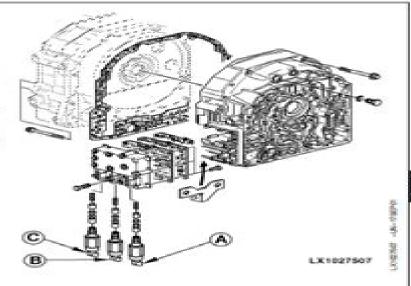
Exploded view of the shift valve housing

IMPORTANT: The K3 solenoid valve (Y32) is omitted from tractor serial no. 398656.

> Solenoid valve K1 is now designated as solenoid valve 2 (Y63); it shifts B3-C4.

> Solenoid valve K2 is now designated as solenoid valve 1 (Y62); it shifts B1-B2.

A-K1 solenoid (Y40) and B1-B2 shift valve B-K2 solenoid (Y39) and B2-B3 shift valve C-K3 solenoid (Y32) and B3-C4 shift valve



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