

INSPECTION AND REPAIR

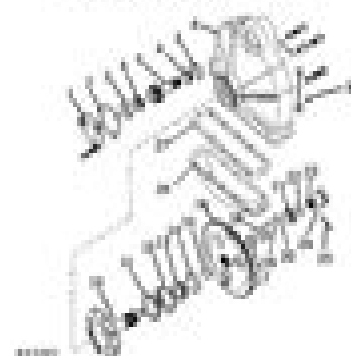


Fig. 1 Exploded View of Final Drive

1-Bearing Housing	16-Lock Ring (large)
2-Drive Pin (left)	16-Race
3-Drive Pin (right)	17-Washer
4-Bearing Race (L)	18-Lock Ring (small)
5-Bracket (to shaft)	19-Washer Ring
6-Housing	20-Race
7-Drive Pin (right)	21-Bearing Case
8-Drive Pin (left)	22-Washer
9-Drive Pin (right)	23-Washer
10-Drive Pin (left)	24-Washer
11-Drive Pin (right)	25-Drive Pin
12-Drive Pin (left)	26-Drive Pin (right)
13-Drive Pin (right)	27-Drive Pin (left)
14-Drive Pin (left)	
15-Drive Pin (right)	

Fig. 2 Exploded View of Final Drive

Final Drive Pinion

1. Remove pinion bearing and cap (1, Fig. 3) and grease (2, Fig. 3). Lift pinion assembly out of final drive housing. Grease are steel and plastic. Do not damage grease. Steel thickness are as follows:

Red plastic: 0.001-0.002 inch (0.025-0.051 mm)
Green plastic: 0.001-0.002 inch (0.025-0.051 mm)
Steel: 0.001, 0.002, and 0.003 inch (0.025, 0.051, and 0.076 mm)



Fig. 3 Pinion and Bearing

Left in U.S.A.

2. Pull or press off pinion bearing cones (Fig. 10). If there is evidence of wear or damaged parts. Whenever the bearing cone or race is to be replaced, also replace its companion part.



Fig. 4 Pressing a Oil Seal

Fig. 5 Pressing a Oil Seal

Wash all parts in a clean solvent and dry thoroughly.

3. Inspect the bearing caps (3, Fig. 6) for excessive wear or damage. Use an internal cap roller (Fig. 7) to remove cap from housing (Fig. 11). Use a drift to drive cap from housing.

4. Check the pinion (5, Fig. 6) for clipped or worn teeth. If either condition exists, replace the pinion.



Fig. 6 Pressing a Oil Seal

Fig. 7 Pressing a Oil Seal

5. If there is evidence of oil leakage at the pinion shaft, remove the oil seal (8, Fig. 12) from the housing.

6. Press the bearing cap (3, Fig. 6) against the shoulder in the final drive housing (Fig. 12), using driver tool (Fig. 3). Also press the bearing cap into the bearing cap (1, Fig. 6) using the same driver tool.

INSPECTION AND REPAIR—Continued



Fig. 8 Pressing a Oil Seal

7. Press the oil seal (2, Fig. 12) into the housing (8) with the top of the seal toward the inside. Use driver tool (A) as shown in Fig. 8. The outer edge of the seal should be flush with the housing.



Fig. 9 Pressing a Oil Seal

Fig. 10 Pressing a Oil Seal

8. Pack the bearing cones (9, Fig. 14) with John Deere Multi-Purpose Lubricant or an equivalent SAE Multigrade-type grease and press them on the pinion shaft using driver tool (6) as shown in Fig. 14.



Fig. 11 Pressing a Oil Seal

Fig. 12 Pressing a Oil Seal

Left in U.S.A.

9. Lubricate the splined end of the pinion and the oil seal (2).

Press the pinion (5, Fig. 14) with the bearing cones installed through the final drive housing. The use of a plastic sleeve (10), over the end of the pinion shaft, will prevent damage to the oil seal when pushing the splines of the shaft through the oil seal.

10. Install the bearing oil cap (1, Fig. 6) with steel and plastic unions between the end cap and housing. Tighten the cap screws to 50-55 ft-lbs (68-75 Nm) torque.

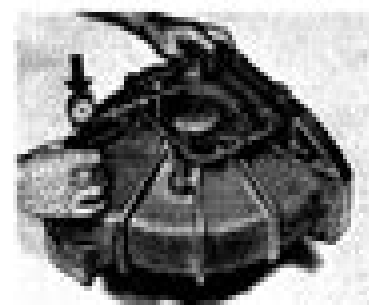


Fig. 13 Pressing a Oil Seal

11. Check the end play with a dial indicator (Fig. 7) as shown (Fig. 14). The correct end-play is 0.002-0.005 inch (0.051-0.127 mm). If the end play is not within these limits, add or remove shims as necessary.

Main Drive Axle and Final Drive Gear



Fig. 14 Pressing a Oil Seal

12. Remove the cap (14, Fig. 6), roller pin, oil seal (2), and washer from the end of the axle shaft, then remove the bearing cone (Fig. 17).

John Deere 484parts Manual

Michael Seilmaier



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