

Camshaft timing

Saturday, September 01, 2012
12:34 AM

Camshaft, Balancer Shafts and Timing Gear Train

NOTE: Balancer shafts can also be identified by stamped letters at rear of shafts.

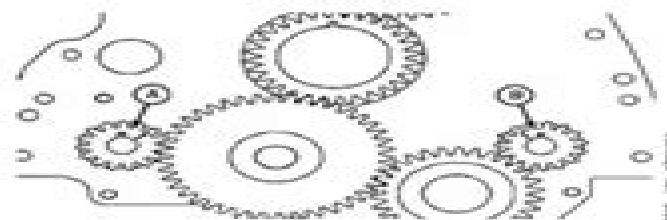
"R" or "RH" for right-hand side shaft.

"L" or "LH" for left-hand side shaft.

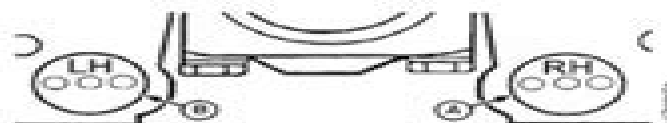
- Identify right and left balancer shafts according to the gear timing marks as shown.

A—Right-hand Side Shaft
(Camshaft Side)

B—Left-hand Side Shaft
(Injection Pump Side)



Front Face



Rear Face

IMPORTANT: Balancer shafts **MUST BE** installed in the location from which removed. Reversing shaft locations could result in excessive bushing and shaft wear. In this case, replace the balancer shaft and bushings.

- Install balancer shafts and thrust plates. Tighten thrust plate cap screws to specifications.

Balancer Shaft	Specification
Thrust Plate Cap	
Screws—Torque	40 N·m (29.5 lb-ft)



Balancer Shafts and Thrust Plates

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John Deere 4045 Timing Marks

Scott C. Dulebohn



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