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Fig. 2 — Disconnecting Hydraulic Lines

1. Retainer
2. Cap screw
3. Return line to transmission case
4. Clamps
5. Hydraulic pump inlet line
6. Hydraulic pump pressure line
7. Power steering pressure line

Remove both clamps (see 4, fig. 2).

Unscrew cap screw 2 and remove retainer 1 which supports the hydraulic pump inlet line 5 and return line 3 of oil cooler or oil reservoir (if not equipped with oil cooler).

On tractors not equipped with Hi-Lo transmission and independent PTO: Take care that the check valve installed in hydraulic pump inlet line 5 is not lost when the inlet line is removed.

Remove power steering pressure line 7 (if equipped).

Disconnect pressure line 6 at union.

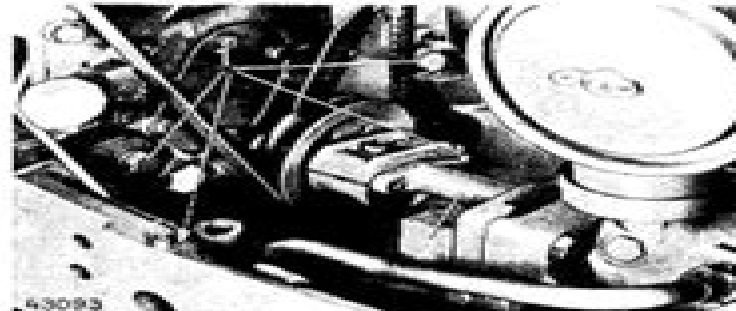
Disconnect drag link at bell crank.

Remove clamping screw of hydraulic pump drive shaft.

Place a support stand under clutch housing.

Insert wooden blocks between front axle and front support to prevent the latter from tipping sideways.

Attach JDG-9 support stand to front support.



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Fig. 3 — Attaching Points of Tractor Front End

1. Attaching screws of front axle support
2. Hydraulic pump drive shaft

Remove cap screws (see 1, fig. 3) of front support and both cap screws located at the rear of front support and separate front end from engine. Take measures to prevent front of tractor from tipping forwards (drain fuel tank if it contains too much fuel or support front end of tractor).

INSTALLATION

Make sure woodruff key is installed in shaft of hydraulic pump.

Move tractor front end toward engine.

Engage pump shaft in hydraulic pump drive shaft and at the same time slide oil return line and hydraulic pump inlet line into clutch housing bores (making sure both seal rings have been installed) and tighten both lines (see fig. 2). Tighten cap screw (see 2, fig. 2) of retainer 1 to the specified torque.

IMPORTANT: On tractors not equipped with Hi-Lo unit and independent PTO: Ensure check valve is inserted in hydraulic pump inlet line before it is installed.

Attach front end of tractor to engine. Tighten cap screws to specified torque. Tighten hydraulic pump drive shaft clamping screw to specified torque.

NOTE: Do not tighten clamping screw of hydraulic pump drive shaft until tractor front end is secured to engine.

Install fuel transfer pump and connect fuel lines.

Remove JDG-9 support stand.

John Deere 2240 Transmission Manual

ML Morrison



John Deere 2240 Transmission Manual:

John Deere 2240 Transmission Manual Book Review: Unveiling the Power of Words

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